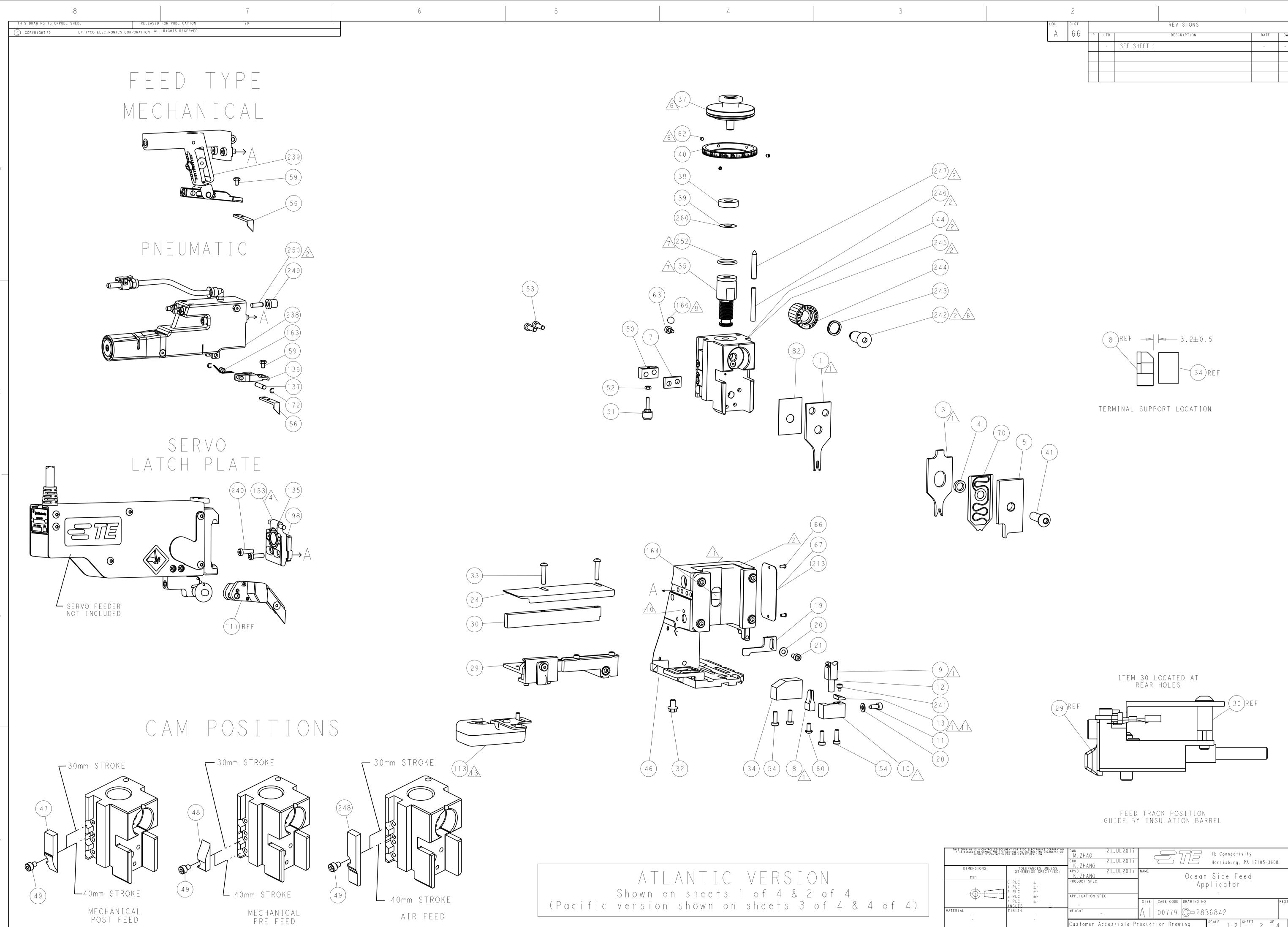
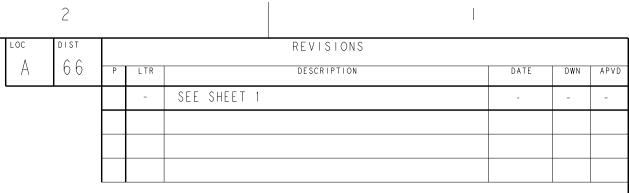
| 8<br>THIS DRAWING IS UNPUBLISHED.  | RELEASE   | FOR PUBLICATION   | 7   | 6                    |  | 5                                   |                                   |  | 4                                      |                     | 3                                  |
|--|---|---|---|----------------------|--|-------------------------------------|-----------------------------------|--|--|---------------------|------------------------------------|
|  | LECTRONICS CORPORATION. AL  | L RIGHTS RESERVED.  |   | ]                    |  |                                     | APPI ICA                          | TOR STYLE CON                                    | VERSION CHAR                           |                     |                                    |
| ATLANTIC VERSION<br>TERMINATOR<br>INTERFACE ADAPTER  | P A R T<br>N U M B E R  | REVISION  | DESCRIPTION   | FEED TYPE            | CONVERT TO                                       |                                     |                                   |  | NUMBERS REQU                           |                     |                                    |
|  | 2836842-1   | A   | FINE CRIMP HEIGHT ADJUST  | MECHANICAL           | PNEUMATIC FEED<br>Servo latch plate              | 2119950-1<br>2119951-1              | 1 3 3 8 6 8 5 - 1                 | 5-18022-5<br>8-2836842-5                         | 2 1 1 9 6 4 1 - 1<br>1 9 0 1 0 9 4 - 3 | 2119799-1           | 2063440-1<br>2168400-6 (QUANTITY 2 |
|  | 2836842-2   | A   | FINE CRIMP HEIGHT ADJUST  | PNEUMATIC            | SMART APPLICATORMECHANICAL FEEDSERVO LATCH PLATE | 2161326-1<br>2119949-1<br>2119951-1 | -<br>1 3 3 8 6 8 5 - 1<br>-       | 8-2836842-4<br>5-18022-5<br>8-2836842-5          | -<br>2119653-1<br>1901094-3            |                     | -<br>-<br>2168400-6 (QUANTITY 2    |
|  | 2836842-5   | A   | FINE CRIMP HEIGHT ADJUST  | SERVO<br>LATCH PLATE | SMART APPLICATOR<br>MECHANICAL FEED              | 2161326-1<br>2119949-1              | - 1338685-1                       | 8-2836842-4<br>5-18022-5                         | - 2119653-1                            |                     |                                    |
|  | 2836842-6   | A   | NON-CRIMP HEIGHT ADJUST /   | SERVO A              | PNEUMATIC FEED                                   | - 2119950-1                         | 1338685-1                         | 5-18022-5  | 2119641-1                              | 2119799-1           | 2063440-1                          |
|  | 2836842-7   | A   | FINE CRIMP HEIGHT ADJUST  | NONE                 | -  | -                                   | -                                 | -  | -                                      |                     |                                    |
|  | 7 - 2836842 - 7   | A   | CRIMP TOOLING KIT   | -                    | -  | -                                   | _                                 | _  | _                                      | -                   | _                                  |
| TERMINAL NAME: TE<br>WIRE STRIP LENGT<br>3.50-4.50 mm [.13817<br>TERMINAL<br>APPLICATION<br>SPECIFICATION<br>TERMINALS APPL<br>TE TERMINAL SUM<br>1949385-1<br>WIRE<br>SIZE<br>0.50mm2 1.                                | OOJ F<br>TIONS D<br>IITOMO TERMINA<br>RMINAL, HE S<br>H - F<br>7 INJ<br>E-C Rev 5-10-2015<br>-  | ERIES 09<br>INSULAT<br>Ø1.40-2.<br>-<br>-<br>TE TERMIN  | CRIMP SPECIFICATION<br>O MALE CONNECTOR<br>ION DIAMETER RANGE<br>40 mm [.055094 IN]<br>-<br>-<br>-<br>NAL SUMITOMO TERMINAL<br>SUMITOMO TERMINAL<br>CRIMP HEIGHT<br>9.2<br>10.0   |                      |  |                                     |                                   |  |  |                     |                                    |
| ASSEMBLY. SEE<br>MECHANICAL<br>PNEUMATIC F<br>SERVO FEED<br>SERVO FEED<br>5. ADJUSTMENT OF<br>APPLICATOR BET<br>APPLY PART NUM<br>FOR -6 ONLY AP<br>GREASE THREADS   | SURFACES LIG<br>Y PER THE APPL<br>WITH THE APPL<br>CIFIC DATA TO<br>BELOW FOR PAR<br>FEED WITH "SMA<br>EED WITH "SMAF<br>WITH "FINE CRI<br>WITH "NON-CRIN<br>THE STRIPPER N<br>WEEN BENCH AND<br>BER 1-23419-5<br>BER 2-23419-6<br>PLY PART NUMBE<br>, GROOVE AND | ICATOR IN<br>ICATOR.<br>BE ENTERE<br>NUMBER:<br>ART APPLICA<br>MP HEIGHT<br>MP HEIGHT<br>MP HEIGHT<br>LEADMAKE<br>LOCTITE T<br>LOCTITE T<br>LOCTITE T<br>CR 1-23419 | D INTO BLANK MEMORY CHIP AT<br>ATOR" CONVERSION: 8-2836842-4<br>ADJUST": 8-2836842-5<br>ADJUST": 8-2836842-5<br>ADJUST": 8-2836842-6<br>JIRED WHEN MOVING THE<br>R APPLICATIONS.<br>O THREADS OF ITEM 62.<br>D THREADS OF ITEM 242.<br>-5 LOCTITE TO THREADS OF ITEM<br>ITEMS 35 & 252. | 37.                  |  | LAR(<br>BEL(                        | INSTALLA<br>Gest wiri<br>Ow minim | TION, SET<br>E SIZE SE<br>UM REQUIR<br>DAMAGE TO | TTING. U<br>ED CRIMP                   | ISE OF SE<br>HEIGHT | TTINGS                             |
| ACTUATE THE CO<br>CRIMP HEIGHT R<br>APPLICATOR WAS<br>NECESSARY WHEN<br>NECESSARY WHEN<br>SPARE FEED CAM<br>FOR ADDITIONAL<br>TO CONVERT THE<br>REMOVE ITEM 13<br>OF THE HOUSING<br>INFORMATION.<br>12<br>WHEN ASSEMBLIN | UNTER.<br>EFERENCE SETT<br>QUALIFIED AT<br>RUNNING APPLI<br>STORAGE LOCA<br>INFORMATION.<br>APPLICATOR T<br>AND ATTACH TO<br>. REFER TO INS<br>G A NON CRIMP<br>ITEM 260 TO A   | ING WAS TH<br>THE FACTO<br>CATOR IN<br>TION REFER<br>O A NON-CA<br>THE LOCA<br>STRUCTION<br>HEIGHT AD<br>ACHIEVE A  | RECTLY IN ORDER TO PROPERLY<br>E SETTING USED WHEN THE<br>RY. ADJUSTMENT MAY BE<br>THE FIELD.<br>TO INSTRUCTION SHEET<br>RRIER CUTTING STYLE,<br>TION ON THE BACK SIDE<br>SHEET FOR ADDITIONAL<br>JUST APPLICATOR (-6)<br>NOMINAL SHIM HEIGHT OF 4.65.                                  |                      |  |                                     |                                   | -2 -1 Par<br>ATLAN<br>pwn on sh                  | 084-0 O-RING<br>TNO<br>TICV<br>eets10  | f 4 & 2             | TION ITEM NO                       |

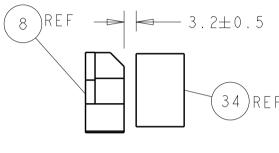
REF 2 1 3 4 1 1 - 1 - 1 - 1 1 - 1 - 1 - 1 2 - <u>1</u> - 1 - 1 - 1 - 1 - 2 - 1 - 1 - 1 1 1 - 1 1 1 - 1 -1 1 1 1 -1 | 1 | 1-77 -7 THIS DRAWING IS A CONTROLLED DOC IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTEI DIMENSIONS: mm MATERIAL ---

|                        | JP GA<br>9599-      | UGE                                    | A        | 66 PLTR  | REVISIONS                               |                                       | DATE         | DWN    | APVD              |
|------------------------|---------------------|--|----------|--|---|---------------------------------------|--------------|--------|-------------------|
| <u> </u>               |                     |  |          | A  | RELEASED                                |                                       | 02AUG2017    | MZ     | TE                |
|                        |                     |  |          |  |   |                                       |              |        |                   |
|                        |                     |  |          |  |   |                                       |              |        |                   |
| -                      | _                   | 1                                      | -        | 2119640  | 1 PUSH ROD, AIR FE                      | E D                                   |              | ·      | 250               |
| -                      | -                   | 1                                      | -        | 1803259<br>2119641                               | ,                                       |                                       |              |        | 249<br>248        |
| _                      | 1                   | 1                                      | 1        | 2119798  |   | . E V                                 |              |        | 240               |
| -                      | 1                   | 1                                      | 1        | 1 - 22279  |   |                                       |              |        | 246               |
| 1                      | - 1                 | - 1                                    | - 1      | 2119758<br>2119082                               | , |                                       |              |        | <u>245</u><br>244 |
| 1                      | 1                   | 1                                      | 1        | 2079764  | 1 WASHER, WAVE SPE                      | RING, CREST-                          |              | ST.    | 243               |
| 1                      | 1                   | 1                                      | 1        | 2119083<br>7-18023                               | ,                                       |                                       |              |        | <u>242</u><br>241 |
| 2                      | 2                   | -                                      | _        | 2168400  | 6 SHCS, LOW HEAD,                       | RoHS, M5 X                            | 6            | · .    | 240               |
| -                      | -                   | -                                      | 1        | 2119580<br>2063440                               |   | ASSEMBLY                              |              |        | <u>239</u><br>238 |
| 1                      | 1                   | -                                      | _        | 2119740  | 2 TAG, IDENTIFICAT                      | ON                                    |              |        | 213               |
| 1                      | 1                   | - 2                                    | -        | 1901094<br>21045-                                |   | (TERN 3/16 (                          | `RESCE       | N T ·  | 198               |
| 1                      | 1                   | 1                                      | 1        | 994969-  |   |                                       |              | · ·    | 166               |
| REF                    | REF                 | REF                                    | REF      | 994970-<br>240638-                               |   |                                       |              | -      | 164<br>163        |
| -                      | -                   | 1                                      | _        | 3-23627  | , ,                                     |                                       | 354          |        | 137               |
| -<br>-<br>-            | -                   | 1                                      | _        | 2119799  | 1 HOLDER, FEED FING                     | GER, AF                               |              | ·<br>· | 136               |
| 1<br>1                 | REF<br>1            | -                                      | -        | SEE NOTE<br>1633743                              | , ,                                     |                                       |              |        | 135<br>133        |
| REF                    | REF                 | -                                      | -        | 2119944  | 1 FEED FINGER ASSE                      | MBLY,SF                               |              |        | 1 1 7             |
| 1                      | 1                   | 1                                      | 1        | 2119955<br>455888-                               | ,                                       | k, SIDE FEED                          |              | •      | 113<br>82         |
| 1                      | 1                   | 1                                      | 1        | 2119956  | DOCUMENTATION PA                        | NC K A G E                            |              |        | 71                |
| 1                      | 1                   | 1                                      | 1        | 2119791<br>2119740                               |   | ON                                    |              | ·<br>  | 70                |
| 2                      | 2                   | 2                                      | 2        | 2168078  | 1 SCREW, DRIVE, RH                      | I, RoHS, 2 x                          | . 188        | •      | 66                |
| -                      | 1<br>3              | 1                                      | 1        | 2119793<br>992763-                               | ·                                       |                                       | <u> </u>     |        | 63<br>62          |
| 1                      | 1                   | 1                                      | 1        | 2079383  |   |                                       | <u>x 4.0</u> |        | 60                |
| -                      | -                   | 1                                      | 1        | 5-18022  |   | M4X6.0                                |              | · · ·  | 59                |
| - 4                    | - 4                 | 4                                      | 4        | 1338685  |   | Rohs, M4 X <sup>7</sup>               | 12           | · · ·  | <u>56</u><br>54   |
| 2                      | 2                   | 2                                      | 2        | 2-216808   | 3-5 SCR, SKT HD CAP,                    | Rohs, M4 X                            |              | ·      | 53                |
| 1                      | 1                   | 1                                      | 1        | 5018030<br>811242-                               |   |                                       |              |        | <u>52</u><br>51   |
| 1                      | 1                   | 1                                      | 1        | 690753-  | 2 SPACER, TONKER                        |                                       |              |        | 50                |
| -                      | -                   | 1                                      | 2        | 18023-<br>2119652                                |   |                                       |              |        | 49                |
| -                      | -                   | -                                      | 1        | 2119653  | 1 FEED CAM, POST F                      | EED                                   |              |        | 47                |
| 1                      | 1                   | 1                                      | 1        | 2119656<br>2119370                               |   |                                       | } F          | ·<br>· | 46                |
| 1                      | 1                   | 1                                      | 1        | 2079383  |   |                                       |              |        | 4 4               |
| -                      | 1                   | 1                                      | 1        | 2119645  |   |                                       | STMENT       |        | 40                |
| - 1                    | 1                   | 1                                      | 1        | 2119957<br>1-211964                              |   |                                       |              |        | <u> </u>          |
| 1                      | 1                   | 1                                      | 1        | 2119085  | ,                                       |                                       |              |        | 37                |
| -                      | 1                   | 1                                      | 1        | 2119092  |   |                                       |              |        | 35<br>34          |
| 2                      | 2                   | 2                                      | 2        | 2079383  | 5 SCR, BHSC, RoHS                       | (M4 X 20)                             |              |        | 33                |
| 1                      | 1                   | 1                                      | 1        | 2161328<br>1320908                               |   |                                       | LONG         | •      | <u>32</u><br>30   |
| 1                      | 1                   | 1                                      | 1        | 2119959  | ASSEMBLY, STRIP                         |                                       |              |        | 29                |
| 1                      | 1                   | 1                                      | 1        | 1 3 2 0 9 2 8<br>2 1 6 8 0 8 3                   |   | Rohs M/ Y                             | 8 0          | •      | <u>24</u><br>21   |
| 2                      | 2                   | 2                                      | 2        | 1-18028  |   |                                       | <u> </u>     |        | 20                |
| 1                      | 1                   | 1                                      | 1        | 2119533<br>2119806                               |   | EED                                   |              |        | 19<br>13          |
| 1                      | 1                   | 1                                      | 1        | 3-22280  |   | SION                                  |              | •      | 12                |
| 1                      | 1                   | 1                                      | 1        | 1 - 356885                                       | -4 STOP, SHEAR                          |                                       |              | · · ·  | 1 1               |
| 1                      | 1                   | 1                                      | 1        | 2119805<br>1803095                               | ·                                       |                                       |              | · ·    | 10                |
| 1                      | 1                   | 1                                      | 1        | 6-180305   | 3-8 ANVIL, COMBINATI                    |                                       |              | •      | 8                 |
| 1                      | 1                   | 1                                      | 1<br>  – | 240641 -   | 5 SPACER<br>-                           |                                       |              | ·<br>  | 76                |
| 1                      | 1                   | 1                                      | 1        | 2119757  | /                                       |                                       |              |        | 5                 |
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| 1                      | 1                   | 1                                      | 1        | 3 - 4 5 6 4 0 4                                  | ,                                       |                                       |              |        | 1<br>1 T T T Y    |
| - 6                    | - 5                 | - 2                                    | - 1      | PARTN  |   | RIPTION                               |              |        | I T E M<br>NO     |
| CONTROLI<br>FOR THE    | LATEST REV          | TRONICS CORF<br>ERING ORGANI<br>ISION. |          | <u>М. ZНАО</u><br>снк 21 J                       |   | 7 TE Connectivity<br>Harrisburg, PA 1 | 7105-3608    | }      |                   |
| 0                      | TOLERAN<br>THERWISE | CES UNLE<br>E SPECIF                   |          | <u>K.ZHANG</u><br><sup>Apvd</sup> 21J<br>K.ZHANG | U 2017 NAME                             | n Side Feed                           |              |        |                   |
| O PL                   |                     | ±-<br>±-<br>±-                         |          | PRODUCT SPEC                                     |   | plicator                              |              |        |                   |
| 0 FL<br>  PL<br>  2 PL |                     | <b>T</b> -                             | -        |  |   | -                                     |              |        |                   |
| I PL                   | C =<br>C =<br>C =   | ±-<br>±-<br>±-<br><u>±</u> -           |          | APPLICATION SPEC                                 | $A \mid 00779 \bigcirc 28$              |                                       |              | RESTRI | ICTED TO          |

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION







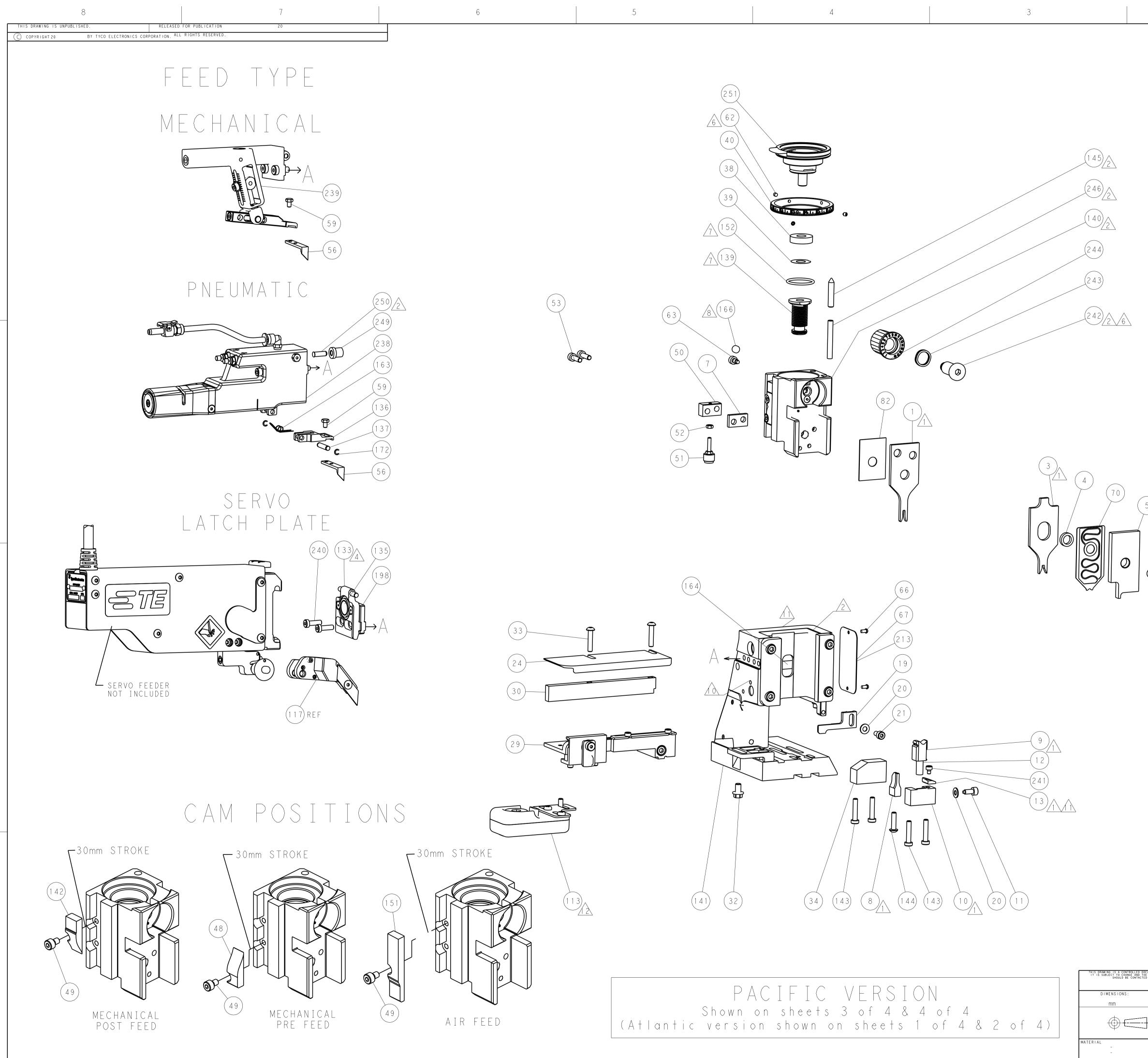
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|-------------------------|--|--|------------------------|-------------|-----------|---------------|----------------------------|-----------|--------|---------------|
|                         | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:<br>0 PLC ±-<br>1 PLC ±-<br>2 PLC ±-<br>3 PLC ±-                | APVD<br>K.ZHANG<br>PRODUCT SPEC<br>-<br>APPLICATION SP |                        | NAME        |           |               | Side Fe<br>plicator<br>-   | e d       |        |               |
|                         | 4 PLC ±-<br>ANGLES ±-<br>FINISH  | -  |                        | SIZE<br>A I |           | DRAWING NO    |                            |           |        | RESTRICTED TO |
|                         | -<br>-   | WEIGHT -   | -                      | ΑI          |           | <b>C</b> -283 |                            | 0.005.5.5 |        | -             |
|                         |  | Customer A   | ccessible Pr           | oduct       | tion Draw | ing           | scale 1:2                  | SHEET 2   | of 4   | Rev A         |
|                         |  | SHEE   | TS 3 & 4               | A R E       | E NOT R   | REQUIR        | ed for a                   | TLANT     | IC \   | /ERSION       |

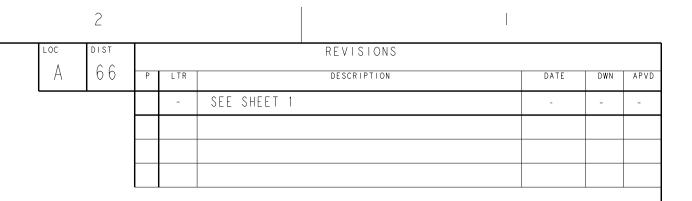
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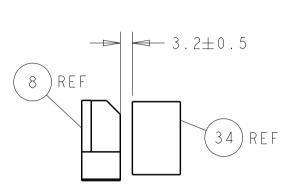
|   | 8   |  |  | 7   |                        | 6                                     | 5                      |                           |                            | 4                      |                       | 3   |                             |
|---|---|--|--|---|------------------------|---------------------------------------|------------------------|---------------------------|----------------------------|------------------------|-----------------------|---|-----------------------------|
|   | PACIFIC VERSION   | PART   |  |   |                        |                                       |                        | APPLIC                    | ATOR STYLE CON             | IVERSION CHAR          | Т                     |   |                             |
|   | TERMINATOR<br>INTERFACE ADAPTER   |  | REVISION   | N DESCRIPTION   | FEED TYPE              | CONVERT TO                            |                        |                           | PART                       | NUMBERS REQU           | IRED                  |   |                             |
|   |   | 2 - 2836842 - 1  | A  | FINE CRIMP HEIGHT ADJUST  | MECHANICAL             | PNEUMATIC FEED<br>SERVO LATCH PLATE   | 2119950-1<br>2119951-1 | 1338685-1                 | 5-18022-5<br>8-2836842-5   | 2119641-2<br>1901094-3 | 2119799-1<br>-        | 2063440-1<br>2168400-6 (QUANTITY 2)               |                             |
|   |   |  |  |   |                        | SMART APPLICATORMECHANICAL FEED       | 2161326-1<br>2119949-1 | - 1338685-1               | 8-2836842-4<br>5-18022-5   | -<br>2119653-2         | -                     |   | -                           |
|   |   | 2-2836842-2  | A  | FINE CRIMP HEIGHT ADJUST  | PNEUMATIC              | SERVO LATCH PLATE<br>SMART APPLICATOR | 2119951-1<br>2161326-1 |                           | 8-2836842-5<br>8-2836842-4 | 1901094-3              | -                     | 2168400-6 (QUANTITY 2)<br>-                       |                             |
|   |   | 2 - 2836842 - 5  | A  | FINE CRIMP HEIGHT ADJUST  | SERVO<br>LATCH PLATE 4 | MECHANICAL FEED<br>PNEUMATIC FEED     | 2119949-1<br>2119950-1 | 1338685-1       1338685-1 | 5-18022-5<br>5-18022-5     | 2119653-2<br>2119641-2 | - 2119799-1           | - 2063440-1                                       |                             |
| D |   | 2-2836842-7<br>7-2836842-7   | A<br>A   | FINE CRIMP HEIGHT ADJUST<br>CRIMP TOOLING KIT   | NONE<br>-              |                                       | -                      |                           | -                          |                        | -                     | -   |                             |
|   |   | TYPE<br>070] F<br>100] F<br>CTIONS D<br>MITOMO TERMINA<br>RMINAL, HE S<br>TH<br>77 IN]<br>5E-C Rev 5-10-2015<br>-  | ERIES 09<br>INSULAT<br>Ø1.40-2.  | D CRIMP SPECIFICATION<br>90 MALE CONNECTOR<br>FION DIAMETER RANGE<br>.40 mm [.055094 IN]<br>-<br>-        |                        |                                       |                        |                           |                            |                        |                       |   |                             |
|   | 1949385-1<br>WIRE<br>SIZE ♥ ↓ C<br>m<br>0.50mm2 1   | MITOMO TERMINAL<br>8100-1571<br>CRIMP HEIGHT<br>nm [INCH]<br>.15+/-0.05 [.045<br>.05+/-0.05 [.041  | +/002]   | NAL     SUMITOMO TERMINAL       CRIMP HEIGHT     9       REFERENCE SETTING       9.2       10.0           |                        |                                       |                        |                           |                            |                        |                       |   |                             |
| В | SHEET SUPPL<br>APPLICATOR<br>ASSEMBLY<br>MECHANIC<br>PNEUMATIC<br>SERVO FE<br>5. ADJUSTMENT<br>APPLICATOR   | LING SURFACES L<br>AILY PER THE AP<br>IED WITH THE AP<br>SPECIFIC DATA<br>SEE BELOW FOR<br>AL FEED WITH "SM<br>ED WITH "FINE C<br>OF THE STRIPPER<br>BETWEEN BENCH A<br>NUMBER 1-23419           | PPLICATOR<br>PPLICATOR.<br>TO BE ENTE<br>PART NUM<br>SMART APPL<br>MART APPLI<br>CRIMP HEIG<br>R MAY BE R<br>AND LEADMA<br>- 5 LOCTITE | ERED INTO BLANK MEMORY CHIP A<br>ABER:<br>_ICATOR" CONVERSION: 8-2836842<br>ICATOR" CONVERSION: 8-2836842 | 2 - 4<br>2 - 4         |                                       |                        | LARGES<br>BELOW I         | TALLATION<br>T WIRE SI     | ZE SETTI<br>EQUIRED    | NG. USE (<br>CRIMP HE | ITEM 40 TO<br>OF SETTINGS<br>IGHT SETTING<br>ING. |                             |
| A | GREASE THRE<br>MAGNET MUST<br>ACTUATE THE<br>CRIMP HEIGH<br>APPLICATOR W<br>NECESSARY W<br>SPARE FEED<br>FOR ADDITIO<br>TO CONVERT<br>REMOVE ITEM | ADS, GROOVE AND<br>BE ORIENTED CO<br>COUNTER.<br>TREFERENCE SE<br>WAS QUALIFIED A<br>HEN RUNNING APP<br>CAM STORAGE LOO<br>NAL INFORMATION<br>THE APPLICATOR<br>13 AND ATTACH<br>ING. REFER TO I | D O-RING O<br>ORRECTLY I<br>TTING WAS<br>AT THE FAC<br>PLICATOR I<br>CATION REF<br>TO A NON-<br>TO THE LO<br>INSTRUCTIO                | ON ITEMS 139 & 152.<br>IN ORDER TO PROPERLY<br>THE SETTING USED WHEN THE<br>CTORY. ADJUSTMENT MAY BE      |                        |                                       |                        |                           |                            |                        |                       |   | THIS DRAWING IS A CONTR<br> |
|   | <u>Z'-</u> s iekminal Lu  | UNICANI IS KEC(  | UMMENDED.  |   |                        |                                       |                        | S ł                       | PACI<br>nown on st         | FIC VI<br>heets 3 o    |                       |   | mm                          |

Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

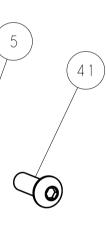
|  | <u> </u> |                      |                                      | <b>_</b>                    | ос    | 2<br>Dist   |            |   |         |            | DEVICIO                    | NS               |              |   |         |                 |
|--|----------|----------------------|--------------------------------------|-----------------------------|-------|---|------------|---|---------|------------|----------------------------|------------------|--------------|---|---------|-----------------|
|  |          | SET 1<br>211         | UP GA<br>9599                        | UGE                         | A     | 66  | P          | LTR   |         |            | REVISIO                    |                  |              | DATE  | DWN     | APVD            |
|  | L        |                      |                                      | <b>I</b>                    | 1     |   |            | -   | SEE S   | HEET 1     |                            |                  |              | -   | -       | -               |
|  |          |                      |                                      |                             |       |   |            |   |         |            |                            |                  |              |   |         |                 |
|  |          |                      |                                      |                             |       |   |            |   |         |            |                            |                  |              |   |         |                 |
| Γ  | _        | 1                    | 1                                    | 1                           | 1     | 2   | 110        | 9782-   | - 1     | FINE       | ADJUST H                   | EVD VSV          |              | -<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>- |         | 251             |
| _  | -        | -                    | -                                    | 1                           | -     |   |            | 9640-   |         |            | ROD, AIR                   |                  | A, FACII     | 10 511  |         | 250             |
|  | -        | -                    | -                                    | 1                           | -     |   |            | 3259-   |         | BUSHI      | NG, FLAN                   | GED              |              |   | · 2     | 249             |
| _  | -        | 1                    | 1                                    | 1                           | 1     |   |            | 2279-<br>9082-  |         |            | IG, COMPR<br>SNAIL, I      |                  |              | ISTMENT   |         | 246             |
|  | -        | 1                    | 1                                    | 1                           | 1     |   |            | 9764-   |         |            | IR, WAVE                   |                  |              |   |         | 243             |
|  | -        | 1                    | 1                                    | 1                           | 1     |   |            | 9083-   |         |            | NER, INS                   |                  |              |   |         | 242             |
|  | -        | 1                    | 1                                    | 1                           | 1     |   |            | 3023-<br>3400-  |         |            | SKT HD C<br>LOW HEA        |                  |              | 1.6   |         | 241             |
|  | -        | -                    |                                      | -                           | 1     |   |            | 9580-   |         |            | NICAL FE                   |                  |              |   |         | 239             |
|  | -        | -                    | -                                    | 1                           | -     |   |            | 3440-   |         |            | EED MODU                   |                  |              |   |         | 238             |
| _  | -        | -                    | 1                                    | -                           | -     |   |            | )740-<br>1094-  |         |            | DENTIFIC<br>R, FEEDE       |                  |              |   | · 2     | 213<br>98       |
|  | -        | -                    | _                                    | 2                           | -     |   |            | ) 4 5 - 3   |         |            | RETAIN,                    |                  | N, 3/16      | CRESCE  | N T · 1 | 72              |
|  | -        | 1                    | 1                                    | 1                           | 1     |   |            | 969-  |         |            | T, RARE                    |                  | HIGH ENE     | I R G Y   | • 1     | 66              |
| _  | -        | REF<br>-             | REF                                  | REF<br>1                    | REF   | -   |            | 970-<br>638-  |         |            | ER, MAGN<br>IG, FEED       |                  |              |   | · 1     | 64<br>63        |
|  | -        | 1                    | 1                                    | 1                           | 1     | -   |            | 084-  |         |            | IG, .801                   |                  | 70 DIA.      | MAT.  | • 1     | 52              |
|  | -        | -                    | -                                    | 1                           | -     | -   |            | 9641-   |         |            | CAM, AIR                   | FEED             |              |   | · 1     | 51              |
|  | -        | 1                    | 1                                    | 1                           | 1     |   |            | 9798-<br>9383-  |         |            | IT PIN<br>BhSC, Ro         | HS (M4           | X 16)        |   | · 1     | 45              |
|  | -        | 4                    | 4                                    | 4                           | 4     | 2   | 168        | 3400-   | - 5     | SHCS,      | LOW HEA                    | D, RoHS          |              | 20  | • 1     | 43              |
|  | -        | -                    | - 1                                  | -                           | 1     |   |            | 9653-   |         |            | CAM, POS                   |                  |              | СГ  | · 1     | 42              |
|  | -        | 1                    | 1                                    | 1                           | 1     |   |            | 19656<br>9650-  |         |            | CATOR BA<br>ASIAN ST       |                  |              |   | · 1     | 41              |
|  | -        | 1                    | 1                                    | 1                           | 1     |   |            | 9092-   |         |            | ADJUSTM                    |                  |              |   | • 1     | 39              |
| _  | -        | -                    | -                                    | 1                           | -     | -   |            | 3627-   |         |            | RETAIN,                    |                  |              | 854   | · 1     | 37              |
| _  | -        | -                    | -<br>Ref                             | -                           | -     |   |            | 9799-<br>Note   |         |            | R,FEED F<br>Ry Chip,       |                  |              |   | - 1     | <u>36</u><br>35 |
|  | -        | -                    | 1                                    | -                           | -     |   |            | 3743-   |         |            | FEED LA                    |                  |              |   | . 1     | 33              |
|  | -        | -                    | REF                                  | -                           | -     |   |            | 9944-   |         |            | FINGER A                   |                  |              | \   | · 1     | 17              |
| 12   | -        | 1                    | 1                                    | 1                           | 1     |   |            | 9955-<br>888-   |         |            | LUBRICA<br>ER, CRIMP       |                  | IDE FEEL     | )   |         | <u>13</u><br>82 |
|  | -        | 1                    | 1                                    | 1                           | 1     |   |            | 9956-   |         |            | 1ENTATION                  |                  | θE           |   | •       | 71              |
| _  | -        | 1                    | 1                                    | 1                           | 1     |   |            | 9791-   |         |            | SSOR, WI                   |                  |              |   |         | $\frac{70}{2}$  |
| _  | -        | 2                    | - 2                                  | 2                           | 2     |   |            | 9740-<br>3078-  |         |            | DENTIFIC<br>/, DRIVE,      |                  | )HS. 2 )     | . 188   |         | 67<br>66        |
|  | -        | 1                    | 1                                    | 1                           | 1     |   |            | 9793-   |         |            | ER, ADJU                   |                  |              |   | •       | 63              |
| 6  | -        | 3                    | 3                                    | 3                           | 3     |   |            | 763-  |         |            | SET, SOC                   |                  |              | 8 x 4.0   |         | 62              |
|  | -        | -                    | -                                    | 1                           | 1     |   |            | 3022-<br>3685-  |         |            | HEX HD C<br>FEED           | AP, M4           | X 6.U        |   |         | <u>59</u><br>56 |
|  | -        | 2                    | 2                                    | 2                           | 2     |   |            | 68083   |         |            | SKT HD C                   | AP, Rol          | HS, M4 >     | (14   |         | 53              |
| _  | -        | 1                    | 1                                    | 1                           | 1     |   |            | 3030-   |         |            | HEX, REG                   |                  | M 3          |   |         | 52              |
|  | -        | 1                    | 1                                    | 1                           | 1     | -   |            | 242-<br>753-  |         |            | ER, HOLD<br>ER, TONKE      |                  |              |   |         | 51<br>50        |
|  | -        | -                    | _                                    | 1                           | 2     |   |            | )23-9   |         |            | SKT HD C                   |                  | 6.0          |   | •       | 49              |
| _  | -        | -                    | -                                    | -                           | 1     |   |            | 9652-   |         |            | CAM, PRE                   |                  | V DEN        |   |         | 48              |
|  | -        | 1                    | 1                                    | 1                           | 1     | -   |            | )383-<br>)645-  |         |            | BHSC, Ro<br>NUMBERE        |                  |              | JSTMENT   |         | 41              |
|  | -        | 1                    | 1                                    | 1                           | 1     | -   |            | 9957-   |         |            | CATOR SH                   |                  |              |   | •       | 39              |
| _  | -        | 1                    | 1                                    | 1                           | 1     |   |            | 9644  |         |            | ASHER, P                   |                  | )N           |   |         | 38<br>34        |
| _  | -        | 2                    | 2                                    | 2                           | 2     |   |            | 2356-<br>9383-  |         |            | )RT, TERM<br>BHSC, Ro      |                  | X 20)        |   |         | 33              |
|  | -        | 1                    | 1                                    | 1                           | 1     | -   |            | 1328-   |         |            | IEAD, FLA                  |                  | 15 x 8mn     | n LONG  | •       | 32              |
| _  | -        | 1                    | 1                                    | 1                           | 1     |   |            | )908 - 000 - 000 - 000 - 000000 |         |            | R, STRIP                   |                  |              |   |         | 30<br>29        |
| _  | -        | 1                    | 1                                    | 1                           | 1     |   |            | )959-<br>)928-  |         |            | <u>1BLY, STR</u><br>'GUIDE | IF UUIL          |              |   |         | 24              |
|  | -        | 1                    | 1                                    | 1                           | 1     | 2   | 168        | 3083-   | - 2     | SCR,       | SKT HD C                   |                  |              | (8.0  | •       | 21              |
| -  | -        | 2                    | 2                                    | 2                           | 2     |   |            | 3028-<br>3533-  |         |            | R, FLAT,<br>PPER SID       |                  | 1            |   | •       | 20<br>19        |
| $\wedge$   | -        | 1                    | 1                                    | 1                           | 1     | -   |            | 9533-<br>9806-  |         |            | PER, SID<br>RT, SHEAR      |                  |              |   |         | 13              |
|  | -        | 1                    | 1                                    | 1                           | 1     | 3   | - 22       | 2280-   | - 3     | SPRIN      | IG, COMPR                  |                  |              |   | •       | 12              |
| $\wedge$   | -        | 1                    | 1                                    | 1                           | 1     |   |            | 6885  |         |            | SHEAR<br>PHOLDER           |                  |              |   | •       | 1 1             |
|  | -        | 1                    | 1                                    | 1                           | 1     | -   |            | 9805-<br>3095-  |         |            | R HOLDER,<br>TING SHEA     |                  | NT -         |   | •       | 10              |
|  | 1        | 1                    | 1                                    | 1                           | 1     | 6 -   | 180        | ) 3 0 5 8   | 3 - 8   | ANVIL      | , COMBIN                   |                  |              |   | •       | 8               |
| -  | -        | 1                    | 1                                    | 1                           | 1     | 2   | 240        | 641-  | 5       | SPACE<br>- | R                          |                  |              |   | •       | 7 6             |
|  | -        | 1                    | 1                                    | 1                           | 1     | 2   | 119        | 9757-   | - 1     | DEPRE      | SSOR, SH                   | EAR              |              |   | •       | 5               |
|  | -        | 1                    | 1                                    | 1                           | 1     | 3 -   | 23         | 8011  | - 5     | BLOCK      | (, CRIMPE                  | r space          |              |   |         | 4               |
|  | 1        | 1                    | 1                                    | 1                           | 1     | 1   | 803        | 3223-   | - 1     | CRIMP<br>- | PER, INSU                  | LATION           | F PREMI      | .UM   | •       | 3               |
|  | 1        | 1                    | 1                                    | 1                           | 1     | 3 -   | 45         | 6404  | - 5     | CRIMP      | PER, WIRE                  | PREMIL           | JM           |   |         | <u> </u>        |
| $\wedge$   | - 77     | - 27                 | - 2 5                                | - 2 2                       | - 21  |   |            | T N   |         |            | -                          | SCRIP            |              |   | I       | TEM             |
|  |          |                      |                                      |                             |       | DWN   |            |   | JL 2017 |            |                            |                  | Connectivity | /   |         | NO              |
| THIS DRAWING IS A CC   | NTROLLED | TED FOR TOP          |                                      |                             | _     | <u>M.ZHA</u>                                      |            | 21 J l  | JL2017  | 1          |                            |                  | risburg, PA  |   | 3       |                 |
| THIS DRAWING IS A CC<br>IT IS SUBJECT TO CI<br>SHOULD<br>DIMENSION       |          |                      | TOLEPAN                              |                             | - S.S | <u>    K.ZHA</u>                                  | NG         |   |         |            |                            |                  |              |   |         |                 |
| THIS DRAWING IS A CC<br>IT IS SUBJECT TO CI<br>SHOULD<br>DIMENSION<br>MM |          | (                    |                                      | ICES UNLE<br>E SPECIF<br>+- |       | <u>K.ZHA</u><br>APVD<br><u>K.ZHA</u><br>PRODUCT S | NG         | 21 J l  | JL2017  | NAME       | Oc                         |                  | de Feed      |   |         |                 |
| DIMENSION  |          | 0 PI<br>1 PI<br>2 PI | LC :<br>LC :                         | ±-<br>±-<br>±-              |       | APVD<br><u>K.ZHA</u><br>product s                 | NG<br>spec |   | JL 2017 | NAME       | Oc                         | ean Si<br>Applia |              | 1   |         |                 |
| DIMENSION  |          | 0 PI                 | LC :<br>LC :<br>LC :<br>LC :<br>LC : | ±-<br>±-                    | -     | apvd<br>K.ZHA                                     | NG<br>spec |   | JL 2017 | SIZE 1     |                            | Applic<br>       | cator        |   | RESTRIC | TED TO          |

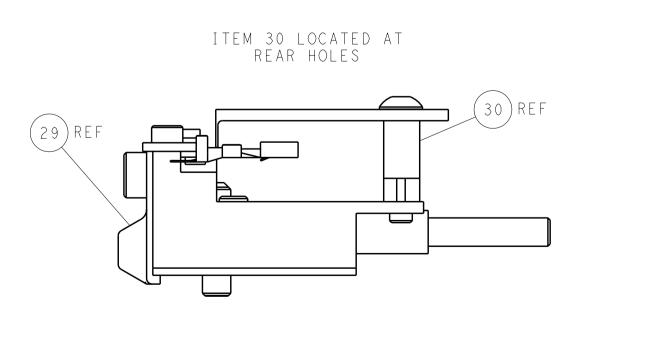












## FEED TRACK POSITION GUIDE BY INSULATION BARREL

| DOCU<br>THE<br>TED | MENT FOR TYCO ELECTRONICS CORPORATION<br>CONTROLLING ENGINEERING ORGANIZATION<br>FOR THE LATEST REVISION. | DWN 21JUL2017<br><u>М. ZHAO</u><br>снк 21JUL2017<br>К. ZHANG         | 3      |           |            |                          |         |                 |                    |
|--------------------|---|--|--------|-----------|------------|--------------------------|---------|-----------------|--------------------|
|                    | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:<br>0 PLC ±-<br>1 PLC ±-<br>2 PLC ±-<br>3 PLC ±-                 | APVD 21 JUL 2017<br>K.ZHANG<br>PRODUCT SPEC<br>-<br>APPLICATION SPEC | . NAME |           |            | Side Fo<br>Slicator<br>- |         |                 |                    |
|                    | 4 PLC ±-<br>ANGLES ±-   | -  | SIZE   | CAGE CODE | DRAWING NO |                          |         |                 | RESTRICTED TO      |
|                    | FINISH -  | WEIGHT _   | AI     | 00779     | C - 283    | 36842                    |         |                 | -                  |
|                    | -   | Customer Accessible F  | Produc | tion Draw | ing        | scale 1:2                | SHEET   | 4 <sup>OF</sup> | 4 <sup>REV</sup> A |
|                    |   | SHEETS 1 &   | 2 A F  | re not    | REQUIF     | RED FOR                  | P A C I | FIC             | VERSION            |