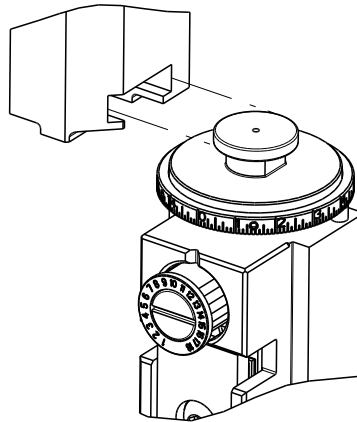


|                                                                      |          |                                     |            |
|----------------------------------------------------------------------|----------|-------------------------------------|------------|
| 8                                                                    |          | 7                                   |            |
| THIS DRAWING IS UNPUBLISHED.                                         |          | RELEASED FOR PUBLICATION            |            |
| 20                                                                   |          | 20                                  |            |
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| PART<br>NUMBER                                                       | REVISION | DESCRIPTION                         | FEED TYPE  |
| 2837064-1                                                            | B        | FINE CRIMP HEIGHT ADJUST            | MECHANICAL |
| 2837064-2                                                            | B        | FINE CRIMP HEIGHT ADJUST            | PNEUMATIC  |
| 7-2837064-1                                                          | B        | MECHANICAL AND CRIMP<br>TOOLING KIT | MECHANICAL |
| 7-2837064-2                                                          | B        | PNEUMATIC AND CRIMP<br>TOOLING KIT  | PNEUMATIC  |
| 7-2837064-7                                                          | A        | CRIMP TOOLING KIT                   | -          |

ATLANTIC VERSION TERMINATOR  
INTERFACE ADAPTER



| APPLICATOR DATA                      |                  |      |
|--------------------------------------|------------------|------|
| CRIMP                                | SIZE             | TYPE |
| WIRE                                 | 2.54 mm [ .100 ] | F    |
| INSUL                                | 3.56 mm [ .140 ] | F    |
| APPLICATOR INSTRUCTIONS<br>408-35042 |                  |      |

|                                                        |                  |                                                                     |                  |
|--------------------------------------------------------|------------------|---------------------------------------------------------------------|------------------|
| TERMINAL DATA: YAZAKAI TERMINAL TE CRIMP SPECIFICATION |                  |                                                                     |                  |
| TERMINAL NAME: YAZAKAI TERMINAL                        |                  |                                                                     |                  |
| WIRE STRIP LENGTH<br>5.50-6.00 mm [ .217-.236 IN]      |                  | TERMINAL INSULATION DIAMETER RANGE<br>Ø2.10-3.10 mm [ .083-.122 IN] |                  |
| TERMINAL APPLICATION SPECIFICATION                     | NONE             | -                                                                   | -                |
| TERMINALS APPLIED                                      |                  |                                                                     |                  |
| TE TERMINAL                                            | YAZAKAI TERMINAL | TE TERMINAL                                                         | YAZAKAI TERMINAL |
| 286643-1                                               | 7116-1050        |                                                                     |                  |

| WIRE SIZE | CRIMP HEIGHT mm [INCH]       | CRIMP HEIGHT REFERENCE SETTING |
|-----------|------------------------------|--------------------------------|
| 2.00mm2   | 1.96+/-0.05 [ .077+/- .002 ] | 5.2                            |
| 1.25mm2   | 1.68+/-0.05 [ .066+/- .002 ] | 8.1                            |
| 0.85mm2   | 1.55+/-0.05 [ .061+/- .002 ] | 9.5                            |
| 0.50mm2   | 1.44+/-0.05 [ .057+/- .002 ] | 10.6                           |



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- 6 TERMINAL LUBRICANT IS RECOMMENDED.

\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

|     |      |           |     |               |           |     |      |
|-----|------|-----------|-----|---------------|-----------|-----|------|
| 2   |      | 1         |     |               |           |     |      |
| LOC | DIST | REVISIONS |     |               |           |     |      |
| A   | 66   | P         | LTR | DESCRIPTION   | DATE      | DWN | APVD |
|     |      |           | A   | RELEASED      | 07MAR2018 | MZ  | GB   |
|     |      |           | B   | ECR-21-110323 | 16AUG2021 | JAH | TE   |
|     |      |           |     |               |           |     |      |
|     |      |           |     |               |           |     |      |

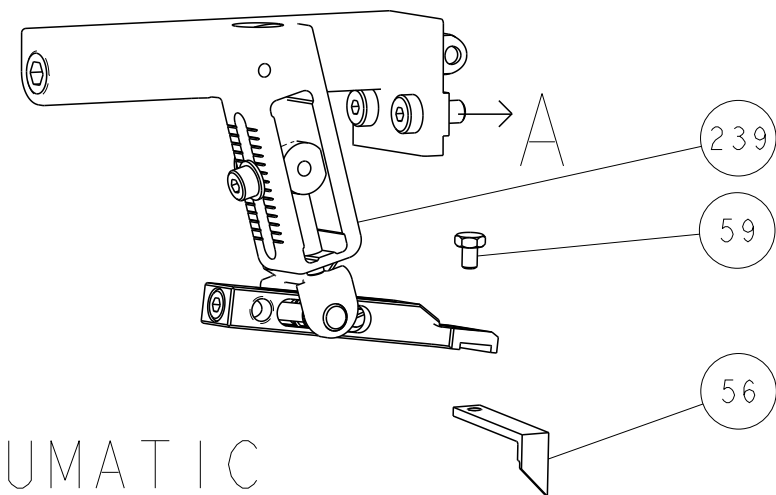
|   |     |     |     |     |     |             |                                     |         |
|---|-----|-----|-----|-----|-----|-------------|-------------------------------------|---------|
|   | -   | 1   | -   | 1   | -   | 2119641-1   | FEED CAM, AIR FEED                  | 248     |
|   | -   | 1   | 1   | 1   | 1   | 2119082-7   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244     |
|   | -   | 1   | 1   | 1   | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243     |
| 3 | -   | 1   | 1   | 1   | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242     |
|   | -   | 1   | 1   | 1   | 1   | 7-18023-7   | SCR, SKT HD CAP M3 X 4.0            | 241     |
|   | -   | -   | 1   | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY            | 239     |
|   | -   | 1   | -   | 1   | -   | 2844940-1   | AIR FEED MODULE                     | 238     |
|   | -   | REF | REF | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164     |
| 6 | -   | 1   | 1   | 1   | 1   | 2119955-1   | ASSY, LUBRICATOR, SIDE FEED         | 113     |
|   | -   | 1   | 1   | 1   | 1   | 2844908-1   | SCREW, LOCKING                      | 99      |
|   | -   | 1   | 1   | 1   | 1   | 2844907-1   | POST, LOCKING                       | 98      |
|   | -   | 1   | 1   | 1   | 1   | 455888-5    | SPACER, CRIMPER                     | 82      |
|   | -   | 1   | 1   | 1   | 1   | 1803607-3   | DOCUMENTATION PACKAGE               | 71      |
|   | -   | 1   | 1   | 1   | 1   | 2119740-1   | TAG,IDENTIFICATION                  | 67      |
|   | -   | 2   | 2   | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66      |
|   | -   | 1   | 1   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 60      |
|   | -   | 1   | 1   | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59      |
|   | -   | 1   | 1   | 1   | 1   | 1338683-8   | FEED PAWL                           | 56      |
|   | -   | 4   | 4   | 4   | 4   | 2168083-3   | SCR, SKT HD CAP, RoHS, M4 X 12.0    | 54      |
|   | -   | 2   | 2   | 2   | 2   | 1-2168083-0 | SCR, SKT HD CAP, RoHS, M4 X 10      | 53      |
|   | -   | 1   | 1   | 1   | 1   | 5018030-1   | NUT, HEX, REG, RoHS, M3             | 52      |
|   | -   | 1   | 1   | 1   | 1   | 811242-5    | BUMPER, HOLD DOWN                   | 51      |
|   | -   | 1   | 1   | 1   | 1   | 690753-2    | SPACER, TONKER                      | 50      |
|   | -   | 1   | 2   | 1   | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49      |
|   | -   | -   | 1   | -   | 1   | 2119652-1   | FEED CAM, PRE FEED                  | 48      |
|   | -   | -   | 1   | -   | 1   | 2119653-1   | FEED CAM, POST FEED                 | 47      |
|   | -   | 1   | 1   | 1   | 1   | 1803583-9   | APPLICATOR BASIC ASSEMBLY, SF       | 46      |
|   | -   | 1   | 1   | 1   | 1   | 1803515-1   | RAM ASSEMBLY, SF ATLANTIC           | 44      |
|   | -   | 1   | 1   | 1   | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)           | 41      |
|   | -   | 1   | 1   | 1   | 1   | 1752356-1   | SUPPORT, TERMINAL                   | 34      |
|   | -   | 2   | 2   | 2   | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)           | 33      |
|   | -   | 2   | 2   | 2   | 2   | 3-2844962-2 | SPACER, CYLINDRICAL, STRIP GUIDE    | 30      |
|   | -   | 1   | 1   | 1   | 1   | 2844992-1   | ASSEMBLY, STRIP GUIDE               | 29      |
|   | -   | 1   | 1   | 1   | 1   | 455888-3    | SPACER, CRIMPER                     | 28      |
|   | -   | 1   | 1   | 1   | 1   | 1320928-2   | STRIP GUIDE                         | 24      |
|   | -   | 1   | 1   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 21      |
|   | -   | 2   | 2   | 2   | 2   | 1-18028-2   | WASHER, FLAT, REG M4                | 20      |
|   | -   | 1   | 1   | 1   | 1   | 2119533-1   | STRIPPER, SIDE FEED                 | 19      |
| 1 | -   | 1   | 1   | 1   | 1   | 2119806-1   | INSERT, SHEAR                       | 13      |
|   | -   | 1   | 1   | 1   | 1   | 3-22280-3   | SPRING, COMPRESSION                 | 12      |
|   | -   | 1   | 1   | 1   | 1   | 1-356885-4  | STOP, SHEAR                         | 11      |
| 1 | -   | 1   | 1   | 1   | 1   | 2119805-1   | SHEAR HOLDER, FRONT                 | 10      |
| 1 | -   | 1   | 1   | 1   | 1   | 1803095-1   | FLOATING SHEAR, FRONT               | 9       |
| 1 | 1   | 2   | 2   | 1   | 1   | 4-1803250-2 | ANVIL, COMBINATION                  | 8       |
|   | -   | -   | -   | -   | -   | -           | -                                   | 7       |
|   | -   | -   | -   | -   | -   | -           | -                                   | 6       |
|   | -   | 1   | 1   | 1   | 1   | 2119757-4   | DEPRESSOR, SHEAR                    | 5       |
|   | -   | 1   | 1   | 1   | 1   | 2-238011-1  | BLOCK, CRIMPER SPACER               | 4       |
| 1 | 1   | 2   | 2   | 1   | 1   | 2-1633961-3 | CRIMPER, INSULATION F PREMIUM       | 3       |
|   | -   | 1   | 1   | 1   | 1   | 455888-5    | SPACER, CRIMPER                     | 2       |
| 1 | 1   | 2   | 2   | 1   | 1   | 456407-4    | CRIMPER, WIRE PREMIUM               | 1       |
|   | -77 | -72 | -71 | -2  | -1  | PART NO     | DESCRIPTION                         | ITEM NO |

|                                                                                                                                                                                                                        |  |  |  |                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      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| DIMENSIONS:                                                                                                                                                                                                            |  |  |  | CHK<br>K. ZHANG<br>13FEB2018  | NAME                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               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| mm                                                                                                                                                                                                                     |  |  |  | APVD<br>K. ZHANG<br>13FEB2018 | Ocean Side Feed<br>Applicator<br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-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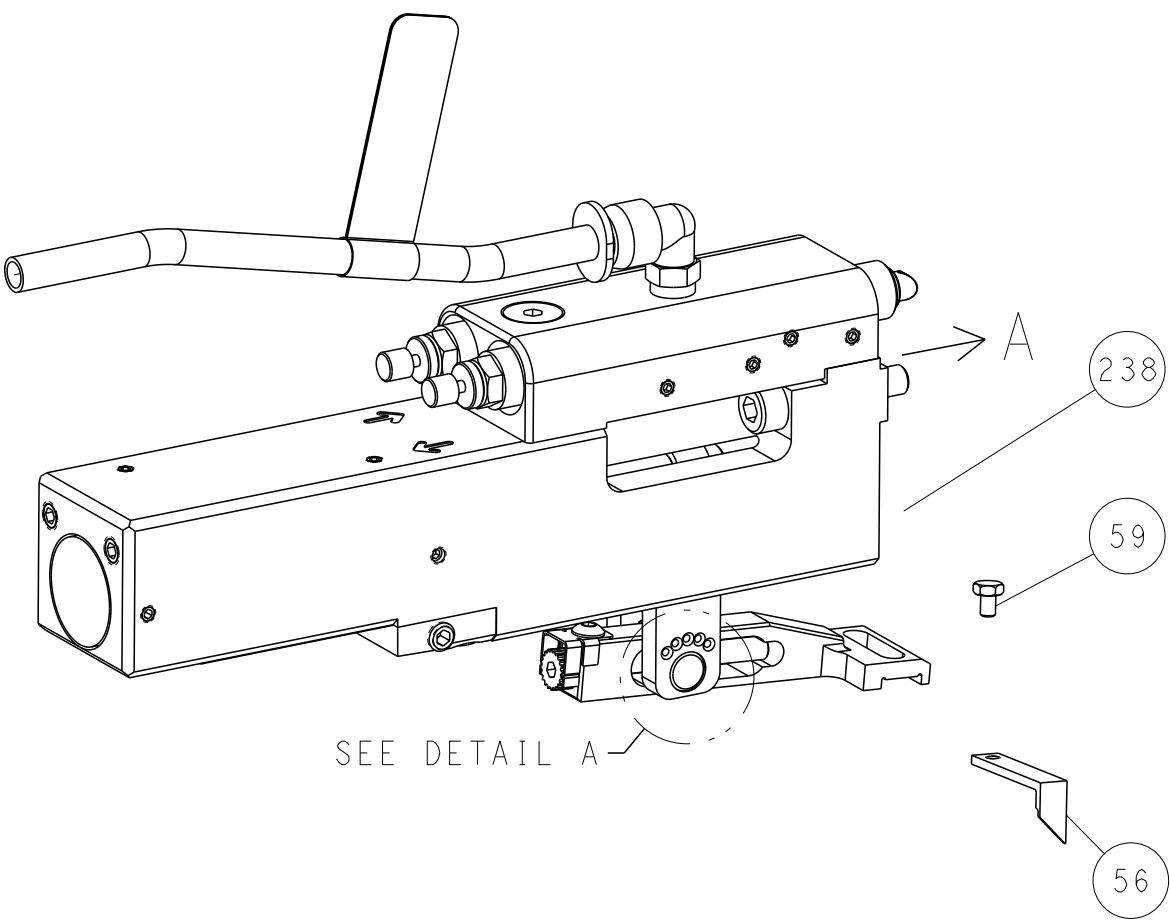


| LOC | DIST | REVISIONS |     |             |      |     |      |
|-----|------|-----------|-----|-------------|------|-----|------|
|     |      | P         | LYR | DESCRIPTION | DATE | DWN | APVD |
| A   | 66   | -         |     | SEE SHEET 1 | -    | -   | -    |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |

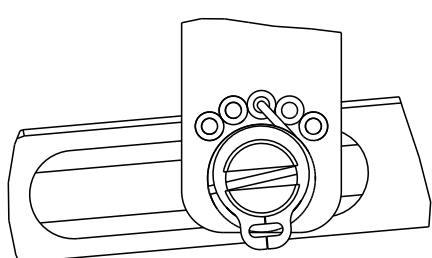
# FEED TYPE MECHANICAL



## PNEUMATIC

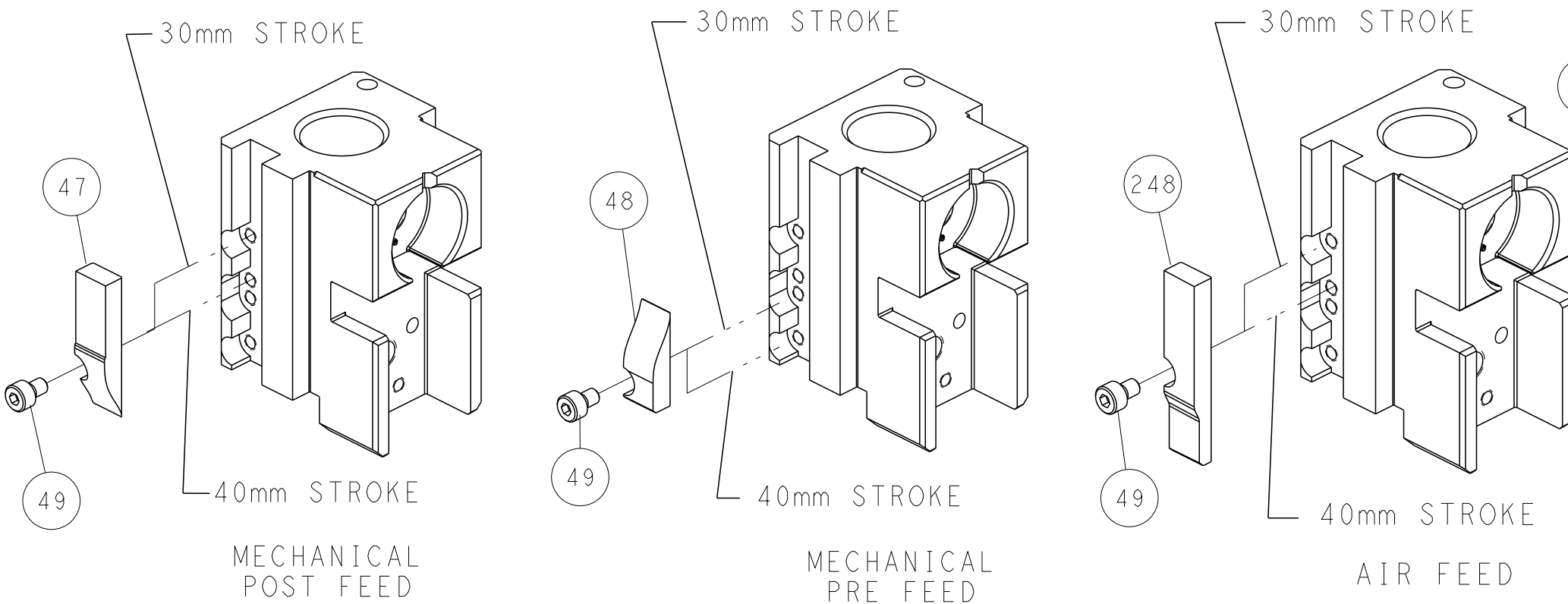


## FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)

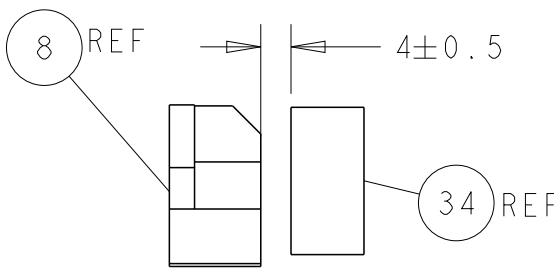
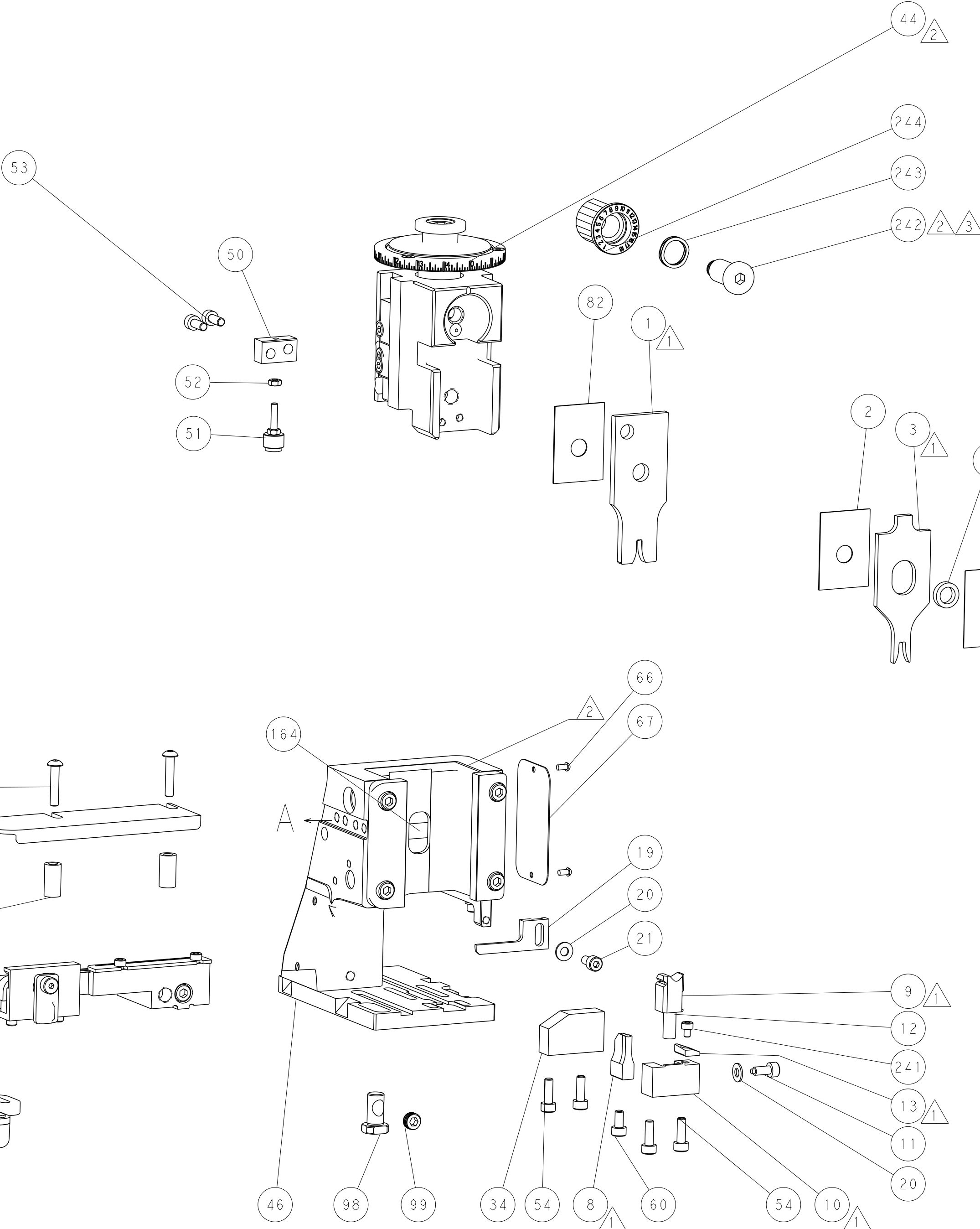


DETAIL A

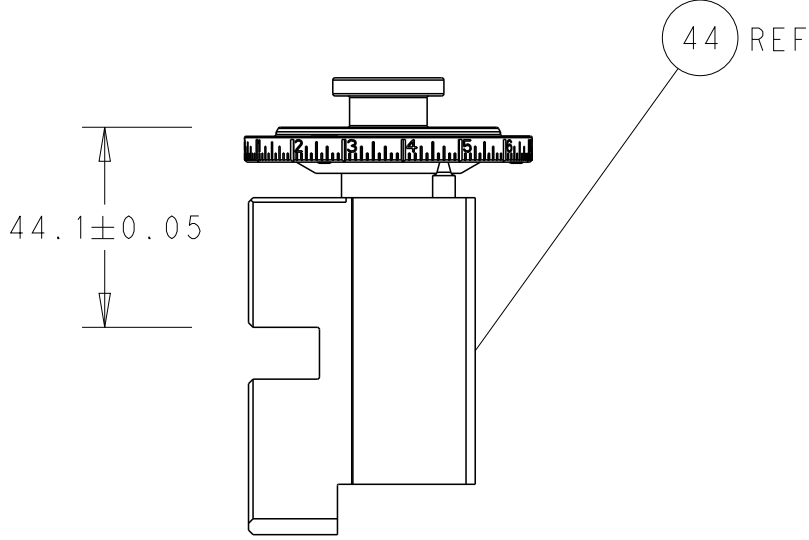
# CAM POSITIONS



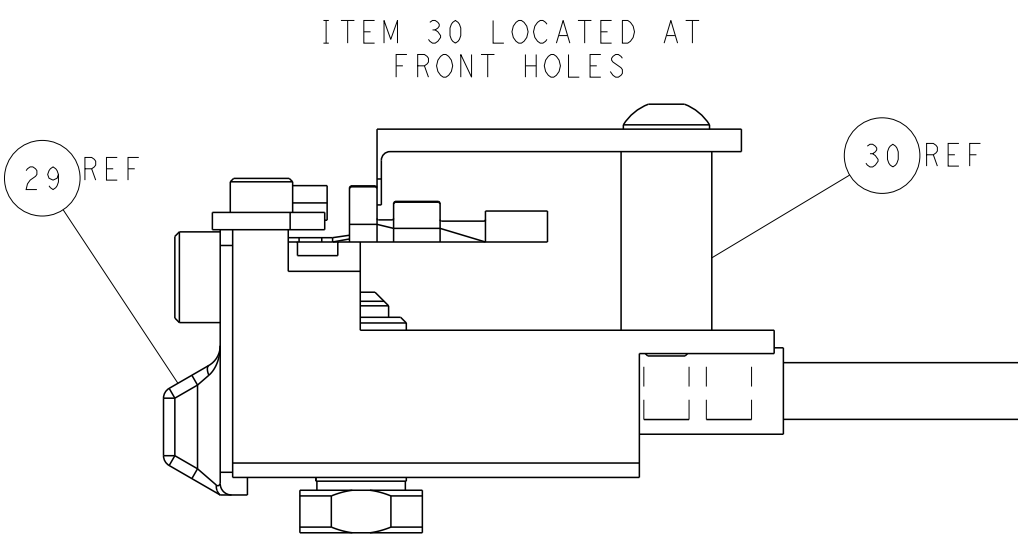
ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)



TERMINAL SUPPORT LOCATION



RAM SET-UP



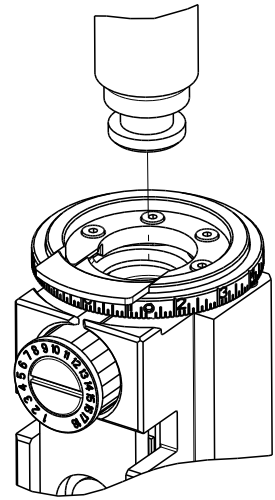
FEED TRACK POSITION  
GUIDE BY INSULATION BARREL

|                                                                                                                                                                                                                                            |  |  |  |                               |                                                                                                                                    |  |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|-------------------------------|------------------------------------------------------------------------------------------------------------------------------------|--|--|
| THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS THE RESPONSIBILITY OF THE USER TO VERIFY THE LATEST VERSION OF THIS DRAWING. IT IS THE RESPONSIBILITY OF THE USER TO VERIFY THE LATEST VERSION OF THIS DRAWING. |  |  |  | DWN<br>M. ZHAO<br>13FEB2018   |  TE Connectivity<br>Harrisburg, PA 17105-3608 |  |  |
| CHK<br>K. ZHANG<br>13FEB2018                                                                                                                                                                                                               |  |  |  | APVD<br>K. ZHANG<br>13FEB2018 | NAME<br>Ocean Side Feed<br>Applicator                                                                                              |  |  |
| DIMENSIONS:<br>mm                                                                                                                                                                                                                          |  |  |  | PRODUCT SPEC                  |                                                                                                                                    |  |  |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±<br>1 PLC ±<br>2 PLC ±<br>3 PLC ±<br>4 PLC ±<br>ANGLES ±<br>FINISH                                                                                                                        |  |  |  | APPLICATION SPEC              |                                                                                                                                    |  |  |
| MATERIAL                                                                                                                                                                                                                                   |  |  |  | WEIGHT                        |                                                                                                                                    |  |  |
| Customer Accessible Production Drawing                                                                                                                                                                                                     |  |  |  | SCALE 1:2 SHEET 2 OF 4 REV B  |                                                                                                                                    |  |  |

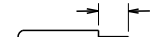


|                              |          |                                                       |
|------------------------------|----------|-------------------------------------------------------|
| 8                            | 7        |                                                       |
| THIS DRAWING IS UNPUBLISHED. |          | RELEASED FOR PUBLICATION                              |
| 20                           |          |                                                       |
| COPYRIGHT 20                 |          | BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED. |
| PART NUMBER                  | REVISION | DESCRIPTION                                           |
| 2-2837064-1                  | B        | FINE CRIMP HEIGHT ADJUST                              |
| 2-2837064-2                  | B        | FINE CRIMP HEIGHT ADJUST                              |
| 7-2837064-7                  | A        | CRIMP TOOLING KIT                                     |
|                              |          | FEED TYPE                                             |
|                              |          | MECHANICAL                                            |
|                              |          | PNEUMATIC                                             |
|                              |          | -                                                     |

PACIFIC VERSION TERMINATOR  
INTERFACE ADAPTER



| APPLICATOR DATA         |                |      |
|-------------------------|----------------|------|
| CRIMP                   | SIZE           | TYPE |
| WIRE                    | 2.54 mm [.100] | F    |
| INSUL                   | 3.56 mm [.140] | F    |
| APPLICATOR INSTRUCTIONS |                |      |
| 408-35042               |                |      |

|                                                                                                        |                  |                                                                                   |                                    |
|--------------------------------------------------------------------------------------------------------|------------------|-----------------------------------------------------------------------------------|------------------------------------|
| TERMINAL DATA: YAZAKAI TERMINAL                                                                        |                  | TE CRIMP SPECIFICATION                                                            |                                    |
| TERMINAL NAME: YAZAKAI TERMINAL                                                                        |                  |                                                                                   |                                    |
| WIRE STRIP LENGTH                                                                                      |                  |  | TERMINAL INSULATION DIAMETER RANGE |
| 5.50-6.00 mm [.217-.236 IN]                                                                            |                  |                                                                                   | Ø2.10-3.10 mm [.083-.122 IN]       |
| TERMINAL APPLICATION  |                  | NONE                                                                              | -                                  |
| SPECIFICATION                                                                                          |                  | -                                                                                 | -                                  |
| TERMINALS APPLIED     |                  |                                                                                   |                                    |
| TE TERMINAL                                                                                            | YAZAKAI TERMINAL | TE TERMINAL                                                                       | YAZAKAI TERMINAL                   |
| 286643-1                                                                                               | 7116-1050        |                                                                                   |                                    |

|           |  |                            |  |                                |
|-----------|--|----------------------------|--|--------------------------------|
| WIRE SIZE |  | CRIMP HEIGHT mm [INCH]     |  | CRIMP HEIGHT REFERENCE SETTING |
| 2.00mm2   |  | 1.96+/-0.05 [.077+/-0.002] |  | 5.2                            |
| 1.25mm2   |  | 1.68+/-0.05 [.066+/-0.002] |  | 8.1                            |
| 0.85mm2   |  | 1.55+/-0.05 [.061+/-0.002] |  | 9.5                            |
| 0.50mm2   |  | 1.44+/-0.05 [.057+/-0.002] |  | 10.6                           |



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- TERMINAL LUBRICANT IS RECOMMENDED.

\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

|     |      |           |     |             |      |
|-----|------|-----------|-----|-------------|------|
| LOC | DIST | REVISIONS |     |             |      |
| A   | 66   | P         | LTR | DESCRIPTION | DATE |
|     |      |           |     | SEE SHEET 1 |      |
|     |      |           |     |             |      |
|     |      |           |     |             |      |
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|   |   |     |          |                       |                                     |     |
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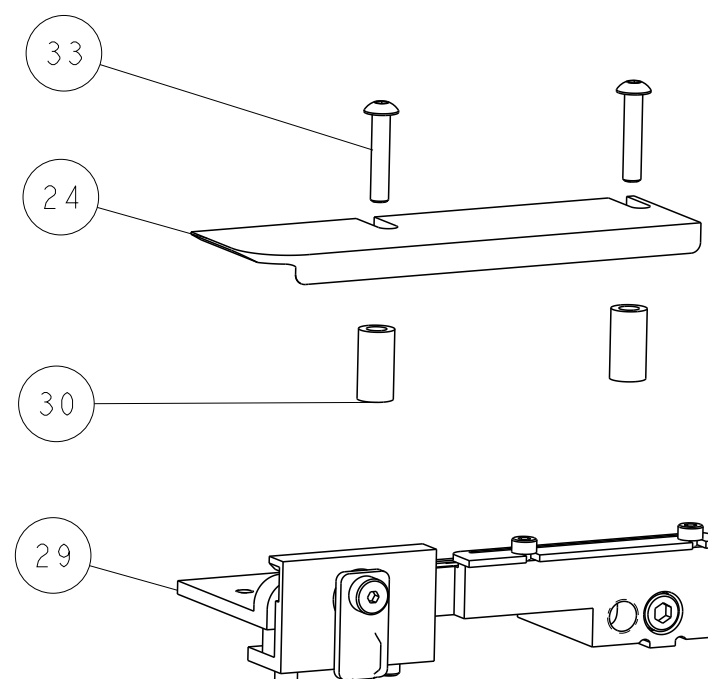
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ZHANG<br>13FEB2018 | NAME                                                                                                                               | Ocean Side Feed<br>Applicator<br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-<br><br>-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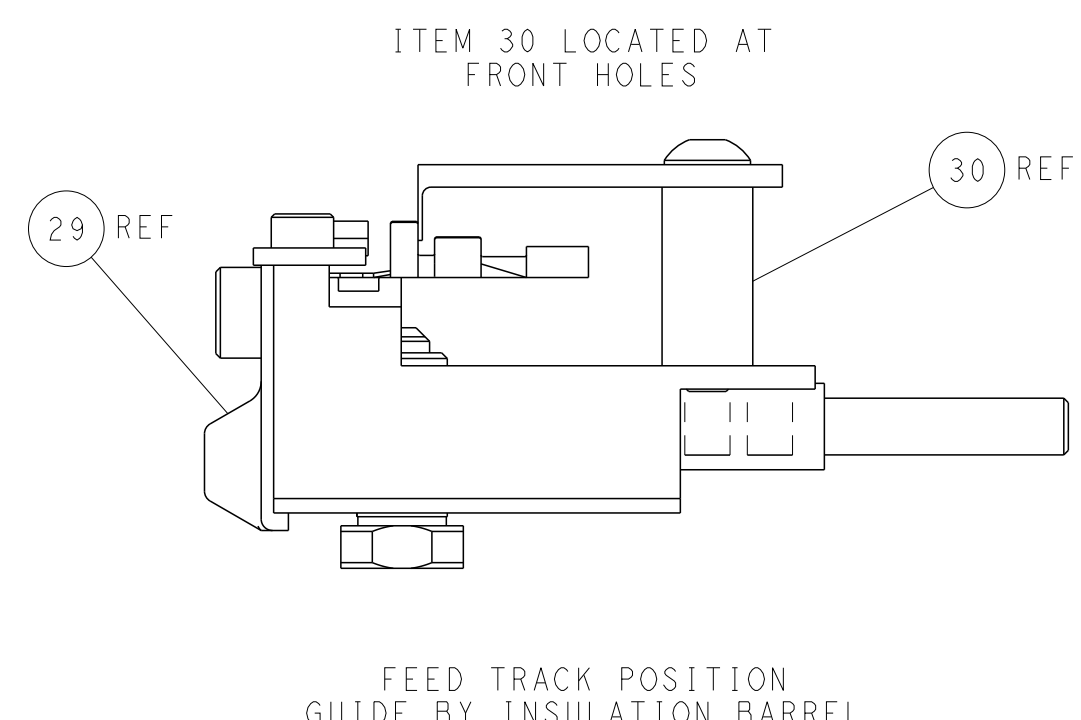
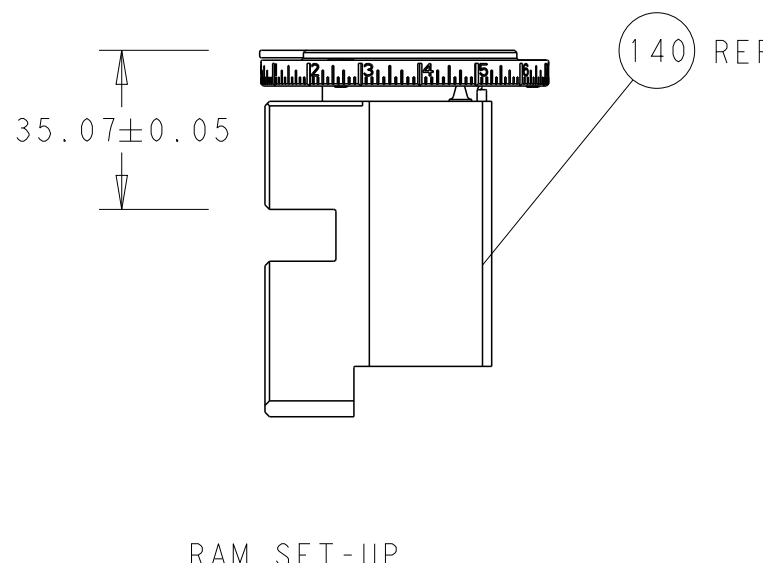
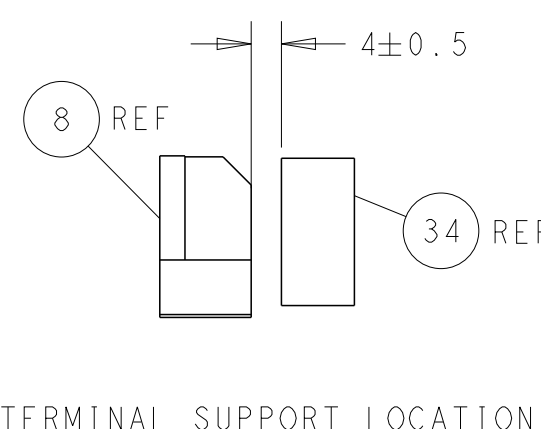
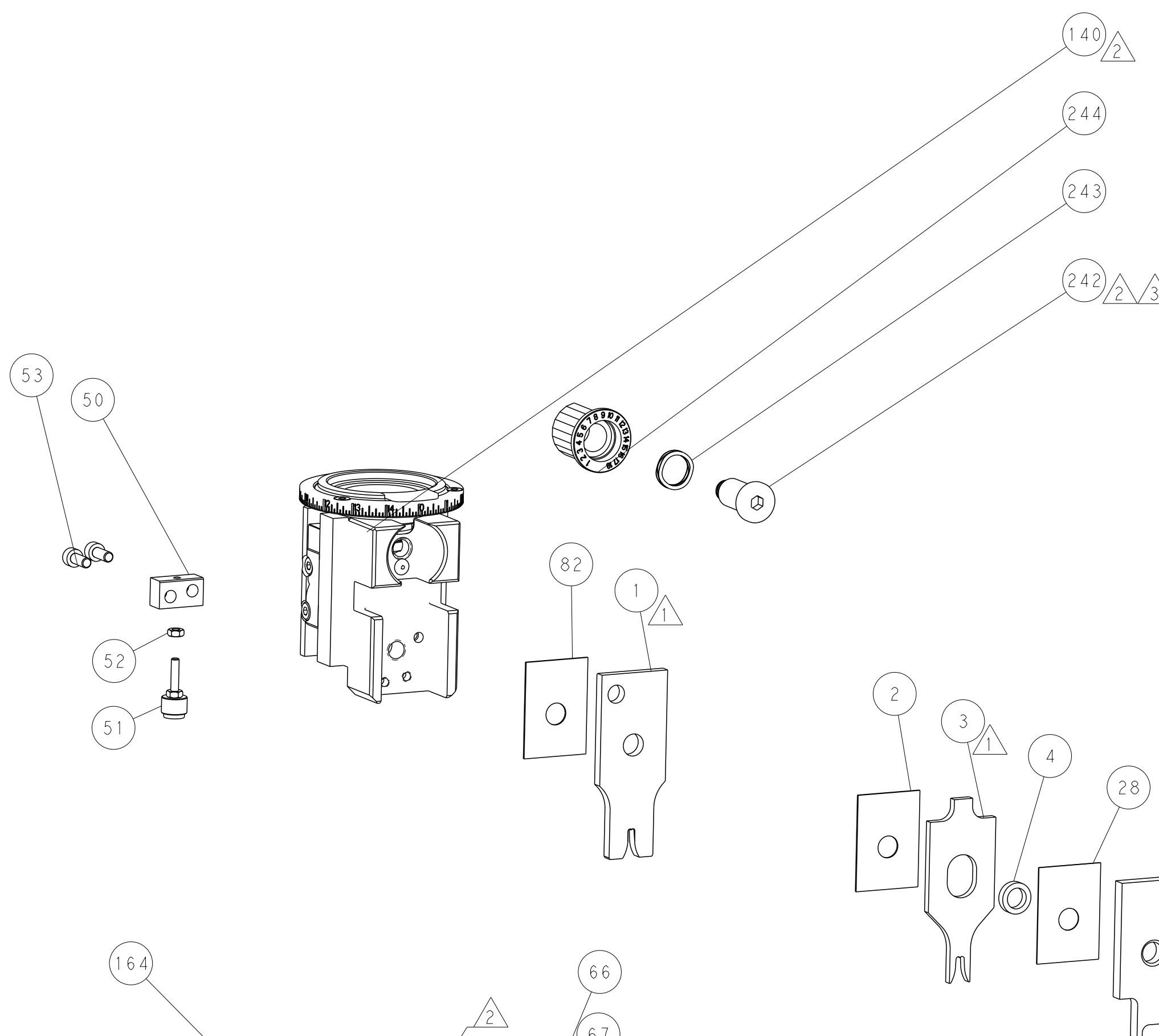
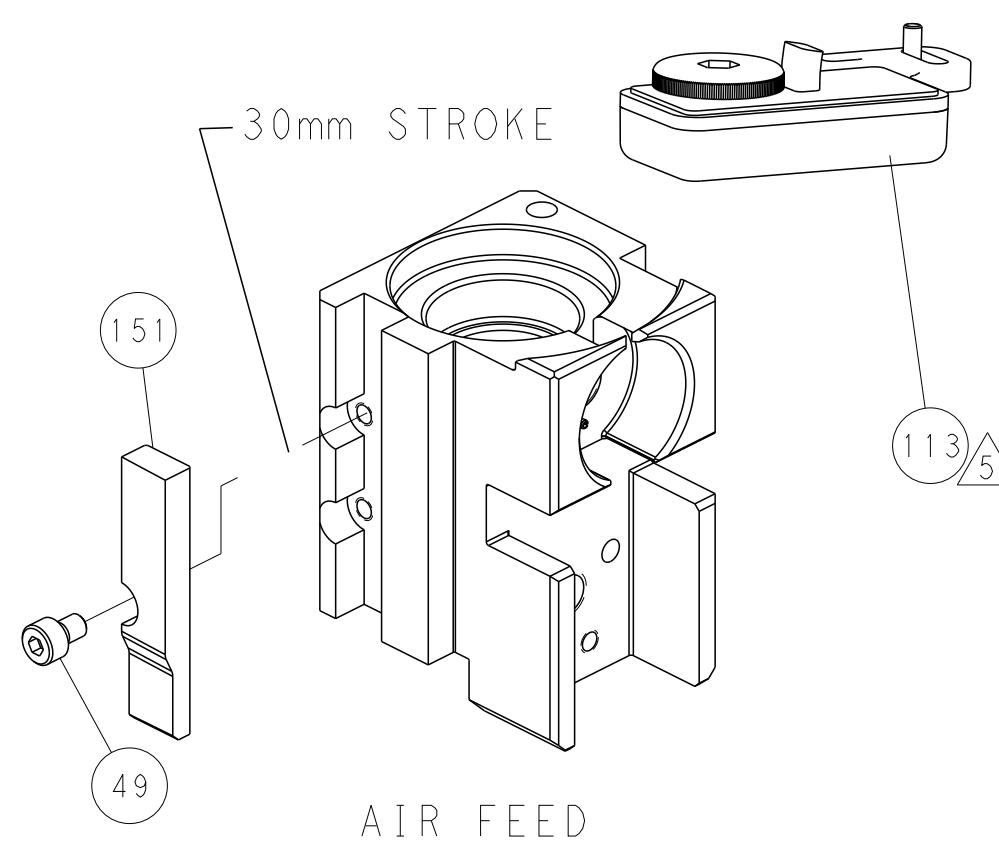
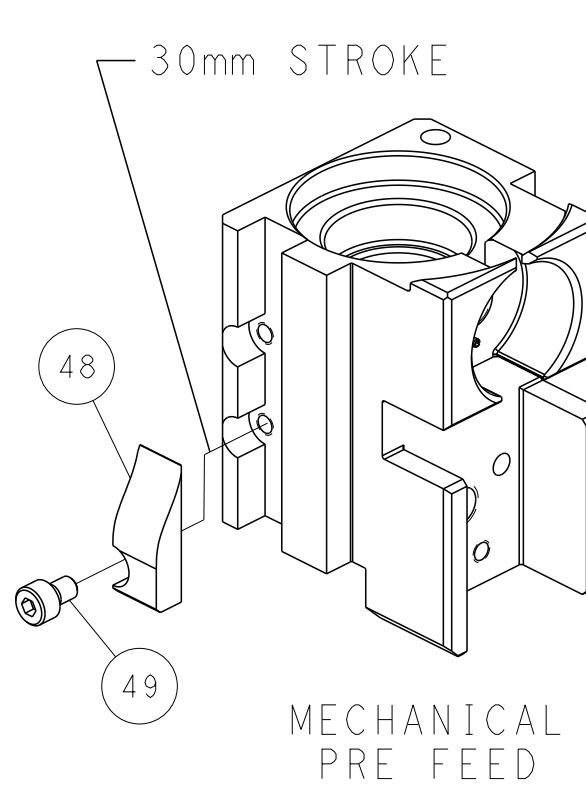


30mm STROKE

1.42

49

MECHANICAL POST FEED



PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

|                                                                                                                                                                                                                                                                                           |  |                                                                                                           |  |                                                                                                                                    |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------|--|
| <small>THIS DRAWING IS CONTROLLED BY THE COMPANY. NO PARTS OR MATERIALS ARE TO BE USED IN THE CONSTRUCTION OF THIS DRAWING WITHOUT THE APPROVAL OF THE COMPANY. ANY CHANGES TO THIS DRAWING MUST BE MADE BY THE COMPANY. ANY CHANGES TO THIS DRAWING MUST BE MADE BY THE COMPANY.</small> |  | DWN M_ZHAO 13FEB2018<br>CHK K_ZHANG 13FEB2018<br>APVD K_ZHANG 13FEB2018                                   |  |  TE Connectivity<br>Harrisburg, PA 17105-3608 |  |
| DIMENSIONS:<br>mm                                                                                                                                                                                                                                                                         |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±<br>1 PLC ±<br>2 PLC ±<br>3 PLC ±<br>4 PLC ±<br>ANGLES ± |  | NAME<br>Ocean Sea Feed<br>Applicator                                                                                               |  |
|                                                                                                                                                                                                      |  | PRODUCT SPEC<br>APPLICATION SPEC                                                                          |  | SIZE<br>A1                                                                                                                         |  |
| MATERIAL<br>-                                                                                                                                                                                                                                                                             |  | WEIGHT<br>-                                                                                               |  | CAGE CODE<br>00779                                                                                                                 |  |
| FINISH<br>-                                                                                                                                                                                                                                                                               |  | DRAWING NO<br>C-2837064                                                                                   |  | RESTRICTED TO<br>-                                                                                                                 |  |
| Customer Accessible Production Drawing                                                                                                                                                                                                                                                    |  |                                                                                                           |  | SCALE 1:2<br>SHEET 4 OF 4<br>REV B                                                                                                 |  |