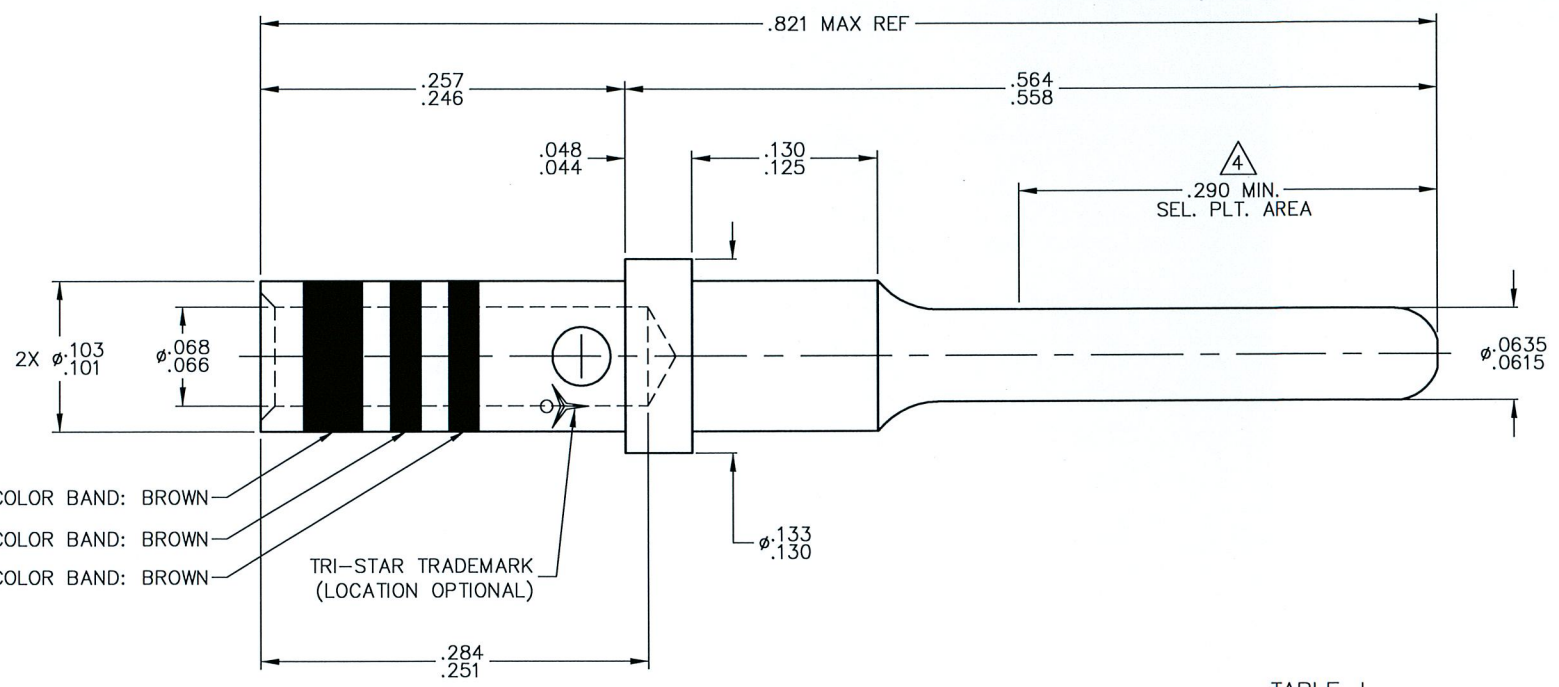


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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPD
/	F	REVISED PER E.O. 20174	4-15-10	LBO
/	G	REVISED PER E.O. 20464	9-8-10	M.Q.
/	H	REVISED PER E.O. 21615	8/1/12	JK



5. CRIMP TOOL DATA:
 BASIC CRIMP TOOL - M22520/1-01
 POSITIONER - M22520/1-02 BLUE

4. FINISH:
OVERALL PLATING: GOLD STRIKE PER MIL-DTL-45204, TYPE I, GRADE A OVER NICKEL PLATE PER AMS-QQ-N-290.
SELECTIVE PLATING: GOLD PLATE PER MIL-DTL-45204, TYPE II, GRADE C, (.000050 MIN THK) SELECTIVE PLATING AREA PER AS39029.

3. FINISH: GOLD PLATE PER MIL-DTL-45204, TYPE II, GRADE C, (.000050 MIN THK) OVER NICKEL PLATE PER AMS-QQ-N-290.

2. MATERIAL: SUITABLE COPPER ALLOY PER AS39029.

1. www.tri-starelectronics.com

NOTES: (UNLESS OTHERWISE SPECIFIED)

TABLE-1

MILITARY PART NUMBER	AECMA REF. PART NUMBER	TRI-STAR PART NUMBER	FINISH
M39029/4-111	EN3155-018M1616	315-1616-089	GOLD $\triangle 3$
	EN3155-018P1616	315-1616-089-L	GOLD, SELECTIVE $\triangle 4$

SALES DRAWING

QTY REQ'D	FSCM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO.
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE:		CONTRACT NO.		TRI-STAR ELECTRONICS INT'L, INC. 2201 ROSECRANS AVENUE, EL SEGUNDO, CA 90245	
ANGLES ±30'	.XX ±.01	.XXX ±.005	RATING:		
DO NOT SCALE DRAWING			APPROVALS	DATE	DWG TITLE CONTACT, ELECTRICAL CONNECTOR PIN, CRIMP REMOVABLE, #16
MATERIAL	TREATMENT	FINISH:	DRAWN: M.T.	8/8/96	
REF:			CHECKED: V.K.	8/13/96	SIZE: A
NEXT ASSEMBLY			USED ON	APPROVED: L.K.	8/13/96
APPLICATION			SCALE: NONE	CAD NO: 2X-	DWG NO. 315-1616-089-*
			SHEET 1 OF 1		REV H