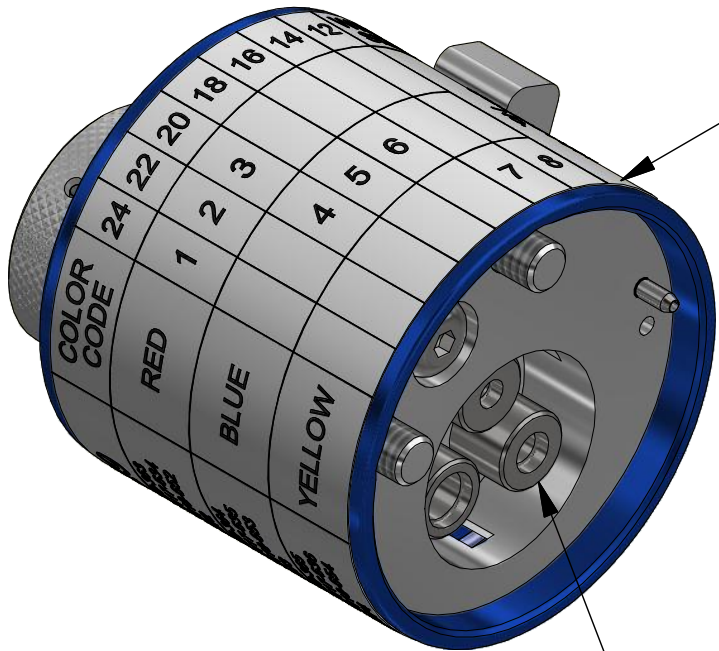




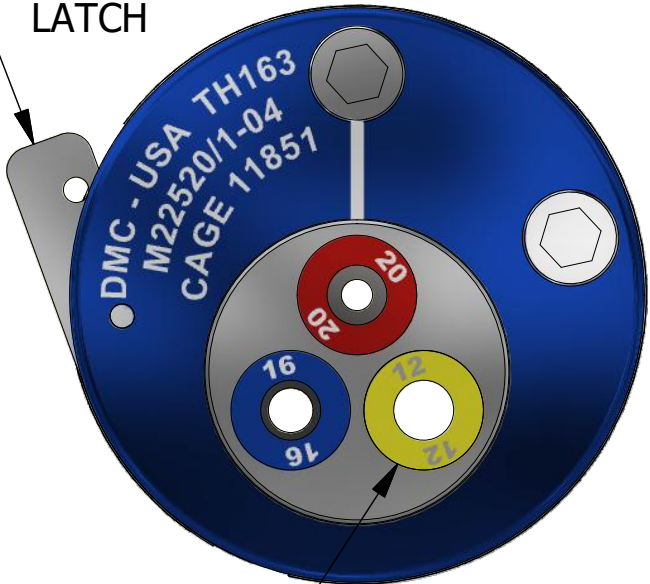
DATAPLATE

M39029	COLOR CODE	24	22	20	18	16	14	12	WIRE SIZE
/56-351; /57-357; /58-363 /106-615; /107-621; /117-634 /117-640; /118-646; /118-652 /121-665; /122-672	RED	1	2	3					SELECTOR No.
/56-352; /57-358; /58-364 /106-616; /107-622; /117-635 /117-641; /118-647; /118-653 /121-666; /122-673	BLUE			4	5	6			
/56-353; /57-359; /58-365 /106-617; /107-623; /117-636 /117-642; /118-648; /118-654 /121-667; /122-674	YELLOW						7	8	

3X POSITIONER INSERTS



TURRET LATCH



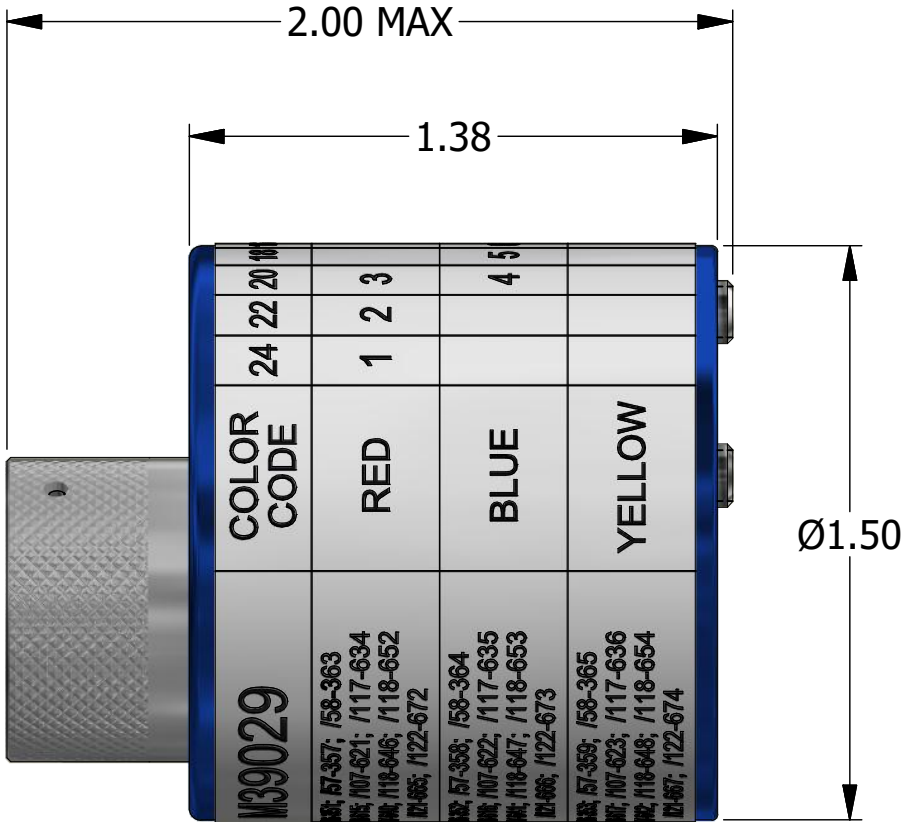
RANDOM ORDER OF ROTATION IS ACCEPTABLE FOR POSITIONER INSERTS

REVISIONS

REV	ECO NO.	DESCRIPTION	BY	DATE	APP'D BY	DATE
1		ORIGINAL RELEASE	JWS	1/31/1986	RRR	2/13/1986
2		REDRAWN	AAM	12/14/1999	RRR	12/14/1999
3	23573	UPDATED & REDRAWN	TonyD	2/20/2015		
4	25000	DATAPLATE UPDATED	TonyD	5/5/2020		

UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED

DIMENSIONS IN INCHES - UNLESS OTHERWISE SPECIFIED



INSERT COLOR	HOLE DIMENSIONS	ADDITIONAL FEATURES
RED	Ø.082 ▽THRU	└┐Ø.096 ▽.050
BLUE	Ø.116 ▽THRU	└┐Ø.136 ▽.047
YELLOW	Ø.166 ▽THRU	└┐Ø.185 ▽.040

OR POSITIONER INSERTS	MATERIAL N/A	ITEM	PART NO.		QTY.	DESCRIPTION / REMARKS	
		DRN. JWS		DATE 1/31/1986			DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851
		CHK'D.		DATE			
<u>RESTRICTED & CONFIDENTIAL</u> CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHICH LENT.	HEAT TREAT N/A	NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DMC PART NUMBER INDICATED. ACTUAL DMC PART NUMBER IS CAD PART NUMBER WITHOUT THE "-ENV" SUFFIX			TITLE TURRET HEAD (M22520/1-04) ENVELOPE DRAWING		
CREATED FROM AN INVENTOR MODEL. CHANGES MUST BE REFLECTED IN THE 3D PART	FINISH N/A				WHERE USED: AF8		
DO NOT SCALE DRAWING					SIZE B	SCALE 2 : 1	CAD P/N TH163-ENV
					DWG. NO. TH163		REV. 4